#### (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

# (19) World Intellectual Property Organization International Bureau



# 

(43) International Publication Date 10 January 2002 (10.01.2002)

**PCT** 

# (10) International Publication Number WO 02/02549 A1

- (51) International Patent Classification<sup>7</sup>: C07D 401/04, 401/14, 417/04, 471/04, 487/04, 495/04, 498/04, 513/04, A61K 31/4365, 31/4439, 31/4709, 31/4725, 31/506, 31/517, 31/519, 31/53, 31/5377, A61P 43/00, 9/00, 25/00, 29/00
- (21) International Application Number: PCT/JP01/05806
- (22) International Filing Date: 4 July 2001 (04.07.2001)
- (25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

2000-204021 2000-270535 5 July 2000 (05.07.2000) JP 6 September 2000 (06.09.2000) JP

- (71) Applicant (for all designated States except US): TAISHO PHARMACEUTICAL CO., LTD. [JP/JP]; 24-1, Takata 3-chome, Toshima-ku, Tokyo 171-8633 (JP).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): NAKAZATO, Atsuro [JP/JP]; c/o TAISHO PHARMACEUTICAL CO., LTD., 24-1, Takata 3-chome, Toshima-ku, Tokyo 171-8633 (JP). KUMAGAI, Toshihito [JP/JP]; c/o TAISHO PHARMACEUTICAL CO., LTD., 24-1, Takata 3-chome, Toshima-ku, Tokyo 171-8633 (JP). OKUBO, Taketoshi [JP/JP]; c/o TAISHO PHARMACEUTICAL

CO., LTD., 24-1, Takata 3-chome, Toshima-ku, Tokyo 171-8633 (JP). KAMEO, Kazuya [JP/JP]; c/o TAISHO PHARMACEUTICAL CO., LTD., 24-1, Takata 3-chome, Toshima-ku, Tokyo 171-8633 (JP).

- (74) Agents: ASAMURA, Kiyoshl et al.; Room 331, New Ohtemachi Bldg., 2-1, Ohtemachi 2-chome, Chiyoda-ku, Tokyo 100-0004 (JP).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ. VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GII, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM). European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

#### Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.



1

#### DESCRIPTION

# TETRAHYDROPYRIDINO OR PIPERIDINO HETEROCYCLIC DERIVATIVES

#### TECHNICAL FIELD

The present invention relates to a

therapeutic agent for diseases in which corticotropin
releasing factor (CRF) is considered to be involved,

such as depression, anxiety, Alzheimer's disease,
Parkinson's disease, Huntington's chorea, eating
disorder, hypertension, gastral diseases, drug
dependence, cerebral infarction, cerebral ischemia,
cerebral edema, cephalic external wound, inflammation,
immunity-related diseases, alpecia, etc.

#### BACKGROUND ART

CRF is a hormone comprising 41 amino acids
(Science, 213, 1394-1397, 1981; and J. Neurosci., 7,
88-100, 1987), and it is suggested that CRF plays a

15 core role in biological reactions against stresses
(Cell. Mol. Neurobiol., 14, 579-588, 1994; Endocrinol.,
132, 723-728, 1994; and Neuroendocrinol. 61, 445-452,
1995). For CRF, there are the following two paths: a
path by which CRF acts on peripheral immune system or
20 sympathetic nervous system through hypothalamuspituitary-adrenal system, and a path by which CRF
functions as a neurotransmitter in central nervous

system (in Corticotropin Releasing Factor: Basic and Clinical Studies of a Neuropeptide, pp. 29-52, 1990).

Intraventricular administration of CRF to hypophysectomized rats and normal rats causes an anxiety-like symptom in both types of rats (Pharmacol. Rev., 43, 425-473, 1991; and Brain Res. Rev., 15, 71-100, 1990).

That is, there are suggested the participation of CRF in hypothalamus-pituitary-adrenal system and the pathway by which CRF functions as a neurotransmitter in central nervous system.

The review by Owens and Nemeroff in 1991
summarizes diseases in which CRF is involved
(Pharmacol. Rev., 43, 425-474, 1991). That is, CRF is
involved in depression, anxiety, Alzheimer's disease,

Parkinson's disease, Huntington's chorea, eating
disorder, hypertension, gastral diseases, drug
dependence, inflammation, immunity-related diseases,
etc. It has recently been reported that CRF is
involved also in epilepsy, cerebral infarction,
cerebral ischemia, cerebral edema, and cephalic
external wound (Brain Res. 545, 339-342, 1991; Ann.
Neurol. 31, 48-498, 1992; Dev. Brain Res. 91, 245-251,
1996; and Brain Res. 744, 166-170, 1997). Accordingly,
antagonists against CRF receptors are useful as
therapeutic agents for the diseases described above.

An object of the present invention is to provide an antagonist against CRF receptors which is effective as a therapeutic or prophylactic agent for

diseases in which CRF is considered to be involved, such as depression, anxiety, Alzheimer's disease, Parkinson's disease, Huntington's chorea, eating disorder, hypertension, gastral diseases, drugdependence, epilepsy, cerebral infarction, cerebral ischemia, cerebral edema, cephalic external wound, inflammation, immunity-related diseases, alpecia, etc.

#### DISCLOSURE OF THE INVENTION

The present inventors earnestly investigated tetrahydropyridino or piperidino heterocyclic derivatives and consequently found novel tetrahydropyridino or piperidino heterocyclic derivatives having a high affinity for CRF receptors, whereby the present invention has been accomplished.

The present invention is explained below.

The present invention is a tetrahydropyridino or piperidino heterocyclic derivative represented by the following formula [I]:

20 wherein A is a group represented by the following
 formula [II] or [III]:

WO 02/02549

4

PCT/JP01/05806

wherein the position of substitution by the  $Y-(CH_2)_n$ group of the group represented by the formula [II] is
4-position or 5-position, the position of substitution
by the  $Y-C(R^0)$ = group of the group represented by the
5 formula [III] is 3-position or 4-position,

 $R^0$  is a hydrogen atom, a  $C_{1-5}$ alkyl group, a  $C_{3-8}$ cycloalkyl group or a  $C_{3-8}$ cycloalkyl- $C_{1-5}$ alkyl group,

n is an integer of 0 to 5, and

Y is a cyano group, a group represented by

the formula -CONR<sup>1</sup>(R<sup>2</sup>) (wherein each of R<sup>1</sup> and R<sup>2</sup>, which

may be the same or different, is a hydrogen atom, a

C<sub>1-5</sub>alkyl group, a C<sub>3-8</sub>cycloalkyl group, a C<sub>3-8</sub>cycloalkyl
C<sub>1-5</sub>alkyl group, a C<sub>1-5</sub>alkoxy-C<sub>1-5</sub>alkyl group, a C<sub>3-8</sub>cyclo
alkyloxy-C<sub>1-5</sub>alkyl group or a phenyl group, or R<sup>1</sup> and R<sup>2</sup>,

when taken together with the adjacent nitrogen atom,

represent a 5- to 8-membered saturated heterocyclic

group represented by the formula:



(wherein B is CH<sub>2</sub>, NH, N-C<sub>1-5</sub>alkyl, N-C<sub>3-8</sub>cycloalkyl,
N-C<sub>1-5</sub>alkyl-C<sub>3-8</sub>cycloalkyl, O or S)) or a group
20 represented by the formula -CO<sub>2</sub>R<sup>3</sup> (wherein R<sup>3</sup> is a
hydrogen atom, a C<sub>1-5</sub>alkyl group, a C<sub>3-8</sub>cycloalkyl group,
a C<sub>3-8</sub>cycloalkyl-C<sub>1-5</sub>alkyl group, a C<sub>1-5</sub>alkoxy-C<sub>1-5</sub>alkyl
group, a C<sub>3-8</sub>cycloalkyloxy-C<sub>1-5</sub>alkyl group or a phenyl
group), and

25 Het is any of heterocyclic groups represented by the following formulas form(01) to form(20):

6

wherein E is CH or N,

R<sup>4</sup> is a hydrogen atom, a C<sub>1-5</sub>alkyl group, a C<sub>3-8</sub>cycloalkyl group, a C<sub>3-8</sub>cycloalkyl group, a C<sub>3-8</sub>cycloalkyl-C<sub>1-5</sub>alkyl group, a hydroxyl group, a C<sub>1-5</sub>alkoxy group, a C<sub>3-8</sub>cycloalkyloxy group, or a group represented by the formula -N(R<sup>10</sup>)R<sup>11</sup> (wherein each of R<sup>10</sup> and R<sup>11</sup>, which may be the same or different, is a hydrogen atom, a C<sub>1-5</sub>alkyl group, a C<sub>3-8</sub>cycloalkyl group or a C<sub>3-8</sub>cycloalkyl-C<sub>1-5</sub>alkyl group),

each of R5, R6, R7 and R8, which may be the

same or different, is a hydrogen atom, a halogen atom, a  $C_{1-5}$ alkyl group, a  $C_{3-8}$ cycloalkyl group, a  $C_{3-8}$ cycloalkyl- $C_{1-5}$ alkyl group, a hydroxyl group, a  $C_{1-5}$ alkoxy group, a  $C_{3-8}$ cycloalkyloxy group, a group represented by the formula  $-N(R^{12})R^{13}$  (wherein each of  $R^{12}$  and  $R^{13}$ , which

may be the same or different, is a hydrogen atom, a  $C_{1-5}$ alkyl group, a  $C_{3-8}$ cycloalkyl group or a  $C_{3-8}$ cyclo-alkyl- $C_{1-5}$ alkyl group), a group represented by the formula  $-CO_2R^{14}$  (wherein  $R^{14}$  is a hydrogen atom, a  $C_{1-5}$ alkyl group, a  $C_{3-8}$ cycloalkyl group, a  $C_{3-8}$ cycloalkyl-

20 C<sub>1-5</sub>alkyl group, a C<sub>1-5</sub>alkoxy-C<sub>1-5</sub>alkyl group, a C<sub>3-8</sub>cyclo-alkyloxy-C<sub>1-5</sub>alkyl group or a phenyl group), a cyano group, a nitro group, a C<sub>1-5</sub>alkylthio group, a trifluoromethyl group or a trifluoromethoxy group,

 $R^9$  is a hydrogen atom, a  $C_{1-5}$ alkyl group, a  $C_{2-5}$ alkenyl group, a  $C_{2-5}$ alkynyl group, a  $C_{3-8}$ cycloalkyl group or a  $C_{3-8}$ cycloalkyl- $C_{1-5}$ alkyl group, and

Ar is an aryl or heteroaryl group unsubstituted or substituted with 1 to 3 substituents which may

7

be the same or different and are selected from halogen atoms,  $C_{1-5}$ alkyl groups,  $C_{1-5}$ alkoxy groups,  $C_{1-5}$ alkylthio groups, trifluoromethyl group, trifluoromethoxy group and groups represented by the formula  $-N(R^{15})R^{16}$  (wherein each of  $R^{15}$  and  $R^{16}$ , which may be the same or different, is a hydrogen atom or a  $C_{1-5}$ alkyl group); or a pharmaceutically acceptable salt thereof or its hydrate.

The terms used in the present specification have the following meanings.

10 The term "C<sub>1-5</sub>alkyl group" means a straight chain or branched chain alkyl group of 1 to 5 carbon atoms, such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, t-butyl, pentyl, isopentyl or the like. term "C2-5alkenyl group" means a straight chain or 15 branched chain alkenyl group of 2 to 5 carbon atoms, such as vinyl, 1-propenyl, 2-propenyl, 1-methylvinyl or the like. The term "C, alkynyl group" means a straight chain or branched chain alkynyl group of 2 to 5 carbon atoms, such as ethynyl, 2-propynyl or the like. 20 term "C3-8cycloalkyl group" means a cyclic alkyl group of 3 to 8 carbon atoms, such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl or the like. The term  ${}^{"}C_{3-9}$ cycloalkyl- $C_{1-5}$ alkyl group" means a substituted C<sub>1-5</sub>alkyl group having the above-mentioned C<sub>3-8</sub>cycloalkyl 25 group as the substituent, such as cyclopropylmethyl, cyclopropylethyl, cyclopentylethyl or the like.

For B, the term "N- $C_{1-5}$ alkyl" means a group having a  $C_{1-5}$ alkyl group as a substituent on the nitrogen

8

atom. The term "N-C<sub>3-8</sub>cycloalkyl" means a group having a  $C_{3-8}$ cycloalkyl group as a substituent on the nitrogen atom. The term "N-C<sub>1-5</sub>alkyl-C<sub>3-8</sub>cycloalkyl" means a group having a  $C_{3-8}$ cycloalkyl-C<sub>1-5</sub>alkyl group as a substituent on the nitrogen atom.

The term "halogen atom" means a fluorine atom, a chlorine atom, a bromine atom or an iodine The term "C<sub>1-5</sub>alkoxy group" means a straight chain or branched chain alkoxy group of 1 to 5 carbon atoms, 10 such as methoxy, ethoxy, propoxy, isopropyloxy, butoxy, isobutyloxy, pentyloxy, isopentyloxy or the like. term "C3-8cycloalkyloxy group" means a cyclic alkoxy group of 3 to 8 carbon atoms, such as cyclopropyloxy, cyclobutyloxy, cyclopentyloxy or the like. The term 15 "C<sub>1-5</sub>alkoxy-C<sub>1-5</sub>alkyl group" means a substituted C<sub>1-5</sub>alkyl group having a C1-5alkoxy group as the substituent, such as methoxymethyl, 2-ethoxyethyl or the like. "C318 cycloalkyloxy-C1-5 alkyl group" means a substituted C<sub>1-5</sub>alkyl group having a C<sub>3-8</sub>cycloalkoxy group as the 20 substituent, such as cyclopropyloxymethyl, 2-cyclopropyloxyethyl or the like. The term "C1-5alkylthio group" means a straight chain or branched chain alkylthio group of 1 to 5 carbon atoms, such as methylthio, ethylthio, propylthio or the like.

The term "aryl group" means a phenyl group, a naphthyl group or the like. The term "heteroaryl group" means a heterocyclic group having in its ring 1 to 4 atoms which may be the same or different and are

9

selected from nitrogen, oxygen and sulfur, such as pyridyl, quinolyl, indolyl, benzofuranyl, benzothiadiazolyl, benzofurazanyl, quinoxalinyl or the like. Therefore, the substituted aryl or heteroaryl group includes, for example, 2,4,6-trimethylphenyl group, 2,4,6-tribromophenyl group, 2,4-dibromo-6-chlorophenyl group, 2,4-dichlorophenyl group, 2,4,6-trichlorophenyl group, 2-methyl-4-methoxyphenyl group, 2,4-dibromo-6fluorophenyl group, 2,4-dibromo-6-methylphenyl group, 2,4-dibromo-6-methoxyphenyl group, 2,4-dibromo-6-10 methylthiophenyl group, 2,6-dibromo-4-isopropylphenyl group, 2,6-dibromo-4-trifluoromethylphenyl group, 2chloro-4-trifluoromethylphenyl group, 2-chloro-4trifluoromethoxyphenyl group, 6-dimethylamino-4-15 methylpyridin-3-yl group, 2-chloro-6-trifluoromethylpyridin-3-yl group, 2-chloro-6-trifluoromethoxypyridin-3-yl group, 2-chloro-6-methoxypyridin-3-yl group, 2trifluoromethyl-6-methoxypyridin-3-yl group, 2-chloro-6-difluoromethylpyridin-3-yl group, 2-methyl-6-20 methoxypyridin-3-yl group, 2,6-dimethoxypyridin-3-yl group, 5,7-dimethyl-2,1,3-benzothiadiazol-4-yl group, 5,7-dimethylbenzofurazan-4-yl group, 6,8-dimethylquinoxalin-5-yl group, 5,7-dichloro-2,1,3-benzothiadiazol-4-yl, 5,7-dichlorobenzofurazan-4-yl group 25 and 6,8-dichloroquinoxalin-5-yl group.

The pharmaceutically acceptable salt in the present invention includes, for example, salts with an inorganic acid such as sulfuric acid, hydrochloric

10

acid, phosphoric acid or the like; salts with an organic acid such as acetic acid, oxalic acid, lactic acid, tartaric acid, fumaric acid, maleic acid, citric acid, benzenesulfonic acid, methanesulfonic acid, p-toluenesulfonic acid or the like; and salts with a metal ion such as lithium ion, sodium ion, potassium ion, calcium ion, magnesium ion, zinc ion or the like.

Preferable examples of the compound of the present invention are as follows.

10 That is, preferable are compounds of the formula [I] in which A is a group represented by the formula [II]. More preferable are compounds of the formula [I] in which A is a group represented by the formula [II], Y is a carbamoyl group and n is 0 or 1. In addition, preferable are compounds of the formula 15 [I] in which Het is a heterocyclic group represented by form(01) or form(12). More preferable are compounds of the formula [I] in which Het is a heterocyclic group represented by form(01) or form(12), and Ar is a phenyl 20 group having two or three substituents which may be the same or different and are selected from halogen atoms, C<sub>1-5</sub>alkyl groups, C<sub>1-5</sub>alkoxy groups, C<sub>1-5</sub>alkylthio groups, trifluoromethyl group and trifluoromethoxy group. Still more preferable are compounds of the formula [I] 25 in which Het is a heterocyclic group represented by form(01) or form(12), and Ar is a phenyl group having two or three substituents which may be the same or

different and are selected from chlorine atom,

11

trifluoromethyl group and trifluoromethoxy group.

The compound of the formula [I] can be produced, for example, by any of the processes shown in the following reaction schemes 1 to 7 (in the following reaction schemes, A, Het, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup> and R<sup>7</sup> are as defined above, R<sup>17</sup> is a C<sub>1-5</sub>alkyl group or a phenyl group, and X<sup>4</sup> is a chlorine atom, a bromine atom, an iodine atom, a methanesulfonyloxy group, a benzenesulfonyloxy group, a toluenesulfonyloxy group or a trifluoromethanesulfonyloxy group).

Reaction Scheme 1.

HO-Het 
$$\xrightarrow{\text{Step 1}}$$
  $X^4$ -Het  $\xrightarrow{\text{Hot}}$   $X^4$ -Het  $X^4$ -Het

Step 1:

Compound (2) can be obtained by halogenation
or sulfonylation of the hydroxyl group of Compound (1).
Here, the halogenation refers to reaction with a
halogenating reagent such as phosphorus oxychloride,
phosphorus pentachloride, sulfuryl chloride, thionyl
chloride, thionyl bromide, oxalyl chloride or the like
in the presence or absence of, for example, N,Ndimethylaniline or N,N-diethylaniline without a solvent
or in an inert solvent such as a hydrocarbon (e.g.,
benzene and toluene) or a halogen-containing solvent
(e.g., chloroform and dichloromethane). The sulfonylation refers to reaction with a sulfonylating reagent

12

such as methanesulfonyl chloride, p-toluenesulfonyl chloride, trifluoromethanesulfonic acid anhydride, Nphenylbis(trifluoromethanesulfonimide) or the like in the presence or absence of a base in an inert solvent 5 such as an ether (e.g., diethyl ether, tetrahydrofuran, 1,4-dioxane and 1,2-dimethoxyethane), a hydrocarbon (e.g., benzene and toluene), an amide (e.g., N,Ndimethylformamide and N-methylpyrrolidone), acetonitrile, dimethyl sulfoxide, pyridine, or a 10 mixture of solvents selected from these inert solvents. Here, the base includes, for example, organic bases such as triethylamine, diisopropylethylamine, pyridine, 1,8-diazabicyclo[5.4.0]-7-undecene and the like; and inorganic bases such as sodium hydride, potassium 15 hydride, sodium carbonate, potassium carbonate, sodium hydrogencarbonate, sodium amide and the like.

# Step 2:

compound (3), the compound of the present invention, can be obtained by reacting Compound (2)

with Compound (4) in an inert solvent in the presence or absence of a base. Here, the base includes, for example, amines such as triethylamine, diisopropylethylamine, pyridine and the like; inorganic bases such as sodium carbonate, potassium carbonate, sodium hydrogencarbonate, potassium hydrogencarbonate, sodium hydroxide, barium hydroxide, sodium hydride and the like; metal alcoholates such as sodium methoxide,

WO 02/02549

13

sodium ethoxide, potassium tert-butoxide and the like; metal amides such as sodium amide, lithium diisopropylamide and the like; and Grignard reagents such as methylmagnesium bromide and the like. The inert 5 solvent includes, for example, alcohols such as methanol, ethanol, isopropyl alcohol, ethylene glycol and the like; ethers such as diethyl ether, tetrahydrofuran, 1,4-dioxane, 1,2-dimethoxyethane and the like; hydrocarbons such as benzene, toluene and the like; 10 amides such as N,N-dimethylformamide, N-methylpyrrolidone and the like; acetonitrile; dimethyl sulfoxide; pyridine; water; and mixtures of solvents selected from these inert solvents.

Compound (9) of the present invention can be synthesized according also to the following reaction 15 scheme 2.

Reaction Scheme 2

Step 3:

20 Compound (6) can be obtained by reacting Compound (2) with Compound (5) in an inert solvent in

14

the presence or absence of a base. Here, the base includes, for example, amines such as triethylamine, diisopropylethylamine, pyridine and the like; inorganic bases such as sodium carbonate, potassium carbonate, 5 sodium hydrogencarbonate, potassium hydrogencarbonate, sodium hydroxide, barium hydroxide, sodium hydride and the like; metal alcoholates such as sodium methoxide, sodium ethoxide, potassium tert-butoxide and the like; metal amides such as sodium amide, lithium diisopropyl-10 amide and the like; and Grignard reagents such as methylmagnesium bromide and the like. The inert solvent includes, for example, alcohols such as methanol, ethanol, isopropyl alcohol, ethylene glycol and the like; ethers such as diethyl ether, tetrahydro-15 furan, 1,4-dioxane, 1,2-dimethoxyethane and the like; hydrocarbons such as benzene, toluene and the like; amides such as N, N-dimethylformamide, N-methylpyrrolidone and the like; acetonitrile; dimethyl sulfoxide; pyridine; water; and mixtures of solvents 20 selected from these inert solvents.

# Step 4:

Compound (6) can be converted to Compound (7) by removing the acetal protective group of Compound (6) by conventional hydrolysis under acidic conditions (see Theodora W. Greene and Peter G. W. Wuts "Protective Groups in Organic Synthesis").

15

PCT/JP01/05806

Step 5:

WO 02/02549

Compound (7) can be converted to Compound (8) by reacting Compound (7) in the presence of a cyanating agent such as sodium cyanide, potassium cyanide, 5 trimethylsilyl cyanide or the like in an inert solvent such as an alcohol (e.g., methanol, ethanol, isopropyl alcohol and ethylene glycol), an ether (e.g., diethyl ether, tetrahydrofuran, 1,4-dioxane and 1,2dimethoxyethane), acetonitrile, acetic acid, water, or 10 a mixture of solvents selected from these inert solvents; and then reacting the cyanation product with, for example, phosphorus oxychloride, thionyl chloride, methanesulfonyl chloride, p-toluenesulfonyl chloride or trifluoroacetic anhydride in the presence or absence of 15 an organic base such as pyridine, triethylamine or diisopropylethylamine in an inert solvent such as a halogen-containing solvent (e.g., dichloromethane and chloroform), an ether (e.g., diethyl ether, tetrahydrofuran, 1,4-dioxane and 1,2-dimethoxyethane), 20 a hydrocarbon (e.g., benzene and toluene) or the like.

# Step 6:

Compound (8) can be converted to Compound (9) of the present invention by reacting the cyano group of Compound (8) by using, for example, sulfuric acid,

25 hydrogen chloride and formic acid singly or in combination of two or more thereof, in an inert solvent such as a halogen-containing solvent (e.g., dichloromethane

16

PCT/JP01/05806

and chloroform), an ether (e.g., diethyl ether, tetrahydrofuran, 1,4-dioxane and 1,2-dimethoxyethane), a hydrocarbon (e.g., benzene and toluene), water or a mixture of solvents selected from these inert solvents.

In addition, Compound (10) and Compound (17) of the present invention can be obtained according also to the following reaction scheme 3.

# Reaction Scheme 3

# 10 Step 7:

15

Compound (7) can be converted to Compound (13) by reacting Compound (7) with either Compound (11) or Compound (12) in an inert solvent in the presence or absence of a base. Here, the base includes, for example, sodium hydride, potassium hydride, sodium

17

methoxide, potassium tert-butoxide, n-butyllithium, lithium bis(trimethylsilyl)amide, sodium amide and potassium carbonate. If necessary, 18-crown-6 ether, 15-crown-5 ether, tetramethylethylenediamine,

- hexamethylphosphoramide and the like can be used as an additive. The inert solvent includes, for example, ethers such as diethyl ether, tetrahydrofuran, 1,2-dimethoxyethane and the like; hydrocarbons such as benzene, toluene and the like; alcohols such as ethanol, methanol and the like; amides such as N,N
  - dimethylformamide, N-methylpyrrolidone and the like; tetramethylurea; dimethyl sulfoxide; water; and mixtures of solvents selected from these inert solvents.

# 15 Step 8:

When R<sup>3</sup> of Compound (13) is a group other than a hydrogen atom, Compound (13) can be converted to Compound (14) of the present invention by conventional hydrolysis of the ester portion under acidic or basic conditions (see Theodora W. Greene and Peter G. W. Wuts "Protective Groups in Organic Synthesis").

#### Step 9:

Compound (10) of the present invention can be obtained by amidation of Compound (14). Here, the

25 amidation refers to general amidation of the carboxyl group, and refers to any of the following reactions:

18

the reaction of Compound (15) with a mixed acid anhydride obtained by the reaction of Compound (14) with a haloformic acid ester (e.g., ethyl chloroformate and isobutyl chloroformate) or an acid halide (e.g., 5 benzoyl chloride and pivaloyl chloride) in the presence of a base such as N-methylmorpholine, triethylamine or the like; the reaction of Compound (14) with Compound (15) in the presence of a condensing agent such as N, N'-dicyclohexylcarbodiimide (DCC), 1-(3-dimethyl-10 aminopropyl)-3-ethylcarbodiimide (EDC), carbonyldiimidazole (CDI), diphenylphosphorylazide (DPPA), diethyl cyanophosphate or the like and optionally an additive such as 1-hydroxybenzotriazole (HOBt), Nhydroxysuccinimide, 4-dimethylaminopyridine or the 15 like; and the reaction of Compound (15) with an acid halide obtained by the reaction of Compound (14) with a halogenating reagent such as thionyl chloride, oxalyl chloride, carbon tetrabromide-triphenylphosphine or the

# 20 Step 10:

like.

Compound (13) can be converted to Compound (16) by reacting Compound (13) in the presence of an acid or a base in an inert solvent. Here, the acid includes, for example, inorganic acids such as hydrogen chloride, hydrobromic acid, sulfuric acid and the like; and organic acids such as acetic acid, trifluoroacetic acid, p-toluenesulfonic acid and the like. The base

19

includes inorganic bases such as sodium hydroxide, potassium hydroxide, potassium carbonate and the like. The inert solvent includes, for example, ethers such as diethyl ether, tetrahydrofuran, 1,2-dimethoxyethane and 5 the like; hydrocarbons such as benzene, toluene and the like; alcohols such as ethanol, methanol and the like; amides such as N,N-dimethylformamide, N-methylpyrrolidone and the like; tetramethylurea; dimethyl sulfoxide; water; acetone; and mixtures of solvents 10 selected from these inert solvents. When R³ is a group other than a hydrogen atom, employment of a solvent for reaction composed of water alone or a mixture of water and one or more other solvents makes it possible to carry out the conversion of R3 to a hydrogen atom and 15 the conversion of Compound (13) to Compound (16) simultaneously.

#### Step 11:

When R<sup>3</sup> is a group other than a hydrogen atom,
R<sup>3</sup> is converted to a hydrogen atom by the same procedure
as in Step 8, after which Compound (17) of the present
invention can be obtained by the same reaction as in
Step 9.

Compounds (22), (23) and (24) can be synthesized according also to the following reaction 25 scheme 4.

20

Reaction Scheme 4

$$(R^{17}O)_{2}CO \qquad O = OR^{17} \qquad O = OR^{17}$$

$$(19) \qquad Step 12 \qquad (20) \qquad (21)$$

$$R^{1} \qquad NHet \qquad$$

Step 12:

Compound (20) can be obtained by reacting Compound (18) with Compound (19) in an inert solvent in 5 the presence of a base. Here, the inert solvent includes, for example, ethers such as diethyl ether, tetrahydrofuran, 1,2-dimethoxyethane and the like; hydrocarbons such as benzene, toluene and the like; alcohols such as ethanol, methanol and the like; amides 10 such as N,N-dimethylformamide, N-methylpyrrolidone and the like; tetramethylurea; dimethyl sulfoxide; and mixtures of solvents selected from these inert solvents. The base includes, for example, amines such as triethylamine, diisopropylethylamine, pyridine and 15 the like; inorganic bases such as sodium hydride, potassium hydride, sodium carbonate and the like; metal alcoholates such as sodium methoxide, sodium ethoxide, potassium tert-butoxide and the like; alkyl metals such as n-butyllithium, tert-butyllithium, phenyllithium and

21

the like; and metal amides such as lithium diisopropylamide, lithium bis(trimethylsilyl)amide, sodium amide and the like.

# Step 13:

Compound (20) can be converted to Compound

(21) by reduction of the ketone portion represented by hydride reduction using sodium boron hydride, and hydrogenation (see Ahmed F. Abdel-Magid "Reductions in Organic Synthesis").

# 10 Step 14:

Compound (21) can be converted to Compound (22) by reacting Compound (21) with, for example, phosphorus oxychloride, thionyl chloride, methanesulfonyl chloride, p-toluenesulfonyl chloride or 15 trifluoroacetic anhydride in the presence or absence of an organic base such as pyridine, 4-dimethylaminopyridine, triethylamine, diisopropylethylamine, 1,8diazabicyclo[5.4.0]-7-undecene or the like in an inert solvent such as a halogen-containing solvent (e.g., dichloromethane and chloroform), an ether (e.g., diethyl ether, tetrahydrofuran, 1,4-dioxane and 1,2dimethoxyethane), a hydrocarbon (e.g., benzene and toluene) or the like, or by reacting Compound (21) with, for example, sulfuric acid, trifluoroacetic acid 25 or formic acid in an inert solvent such as a halogencontaining solvent (e.g., dichloromethane and chloroform), an ether (e.g., diethyl ether, tetrahydrofuran, 1,4-dioxane and 1,2-dimethoxyethane), a hydrocarbon (e.g., benzene and toluene) or the like.

# Step 15:

Compound (22) can be converted to Compound (23) of the present invention by converting the ester portion of Compound (22) to a carboxyl group by the same procedure as in Step 8.

# Step 16:

15

Compound (23) can be converted to Compound (24) of the present invention by reacting Compound (23) with Compound (15) by the same procedure as in Step 9.

Compound (29) of the present invention can be synthesized according also to the following reaction scheme 5.

# Reaction Scheme 5

23

Step 17:

Compound (26) can be obtained by halogenating or sulfonylating the hydroxyl group of Compound (25) by the same procedure as in Step 1, and then reacting the 5 halogenation or sulfonylation product with Compound (5) in an inert solvent in the presence or absence of a Here, the base includes, for example, organic base. bases such as triethylamine, diisopropylethylamine, pyridine, 1,8-diazabicyclo[5.4.0]-7-undecene and the 10 like; and inorganic bases such as sodium hydride, potassium hydride, sodium carbonate, potassium carbonate, sodium hydrogencarbonate, sodium amide and the like. The inert solvent includes, for example, ethers such as diethyl ether, tetrahydrofuran, 1,4-15 dioxane, 1,2-dimethoxyethane and the like; hydrocarbons such as benzene, toluene and the like; amides such as N, N-dimethylformamide, N-methylpyrrolidone and the like; acetonitrile; dimethyl sulfoxide; pyridine; and mixtures of solvents selected from these inert 20 solvents.

#### Step 18:

Compound (26) can be converted to Compound

(28) by reacting Compound (26) with an aryl-boric acid
derivative (27) in an inert solvent in the presence of

25 a base, a zero-valence palladium complex (e.g.,
tetrakis(triphenylphosphine)palladium and tetrakis(tributylphosphine)palladium) or a divalent palladium

24

complex (e.g., palladium acetate and palladium chloride) and optionally a phosphine (e.g., triphenylphosphine and tributylphosphine). Here, the base includes, for example, inorganic bases such as sodium 5 carbonate, sodium hydrogencarbonate, potassium carbonate, barium hydroxide, sodium hydroxide and the like; and organic bases such as triethylamine, diisopropylethylamine, pyridine, 4-dimethylaminopyridine and the like. The inert solvent includes, for 10 example, halogen-containing solvents such as dichloromethane, chloroform and the like; ethers such as diethyl ether, tetrahydrofuran, 1,4-dioxane, 1,2dimethoxyethane and the like; hydrocarbons such as benzene, toluene and the like; alcohols such as 15 methanol, ethanol and the like; water; and mixtures of solvents selected from these inert solvents.

Step 19, Step 20 and Step 21:

Compound (29) of the present invention can be obtained by carrying out Step 19, Step 20 and Step 21
20 in the same manner as for Step 4, Step 5 and Step 6, respectively.

Compound (32) of the present invention can be synthesized according also to the following reaction scheme 6.

25

Reaction Scheme 6

$$R^{5}$$
 $R^{6}$ 
 $R^{7}$ 
 $A \cdot H$ 
 $A \cdot$ 

Step 22:

Compound (31) can be obtained by halogenating 5 or sulfonylating the hydroxyl group of Compound (25) by the same procedure as in Step 1, and then reacting the halogenation or sulfonylation product with Compound (4) in an inert solvent in the presence or absence of a base. Here, the base includes, for example, organic 10 bases such as triethylamine, diisopropylethylamine, pyridine, 1,8-diazabicyclo[5.4.0]-7-undecene and the like; and inorganic bases such as sodium hydride, potassium hydride, sodium carbonate, potassium carbonate, sodium hydrogencarbonate, sodium amide and the like. The inert solvent includes, for example, 15 ethers such as diethyl ether, tetrahydrofuran, 1,4dioxane, 1,2-dimethoxyethane and the like; hydrocarbons such as benzene, toluene and the like; amides such as N, N-dimethylformamide, N-methylpyrrolidone and the 20 like; acetonitrile; dimethyl sulfoxide; pyridine; and mixtures of solvents selected from these inert solvents.

26

Step 23:

Compound (32) of the present invention can be obtained by the same procedure as in Step 18.

Compounds (33), (34) and (35) of the present

5 invention can be synthesized according also to the
following reaction scheme 7.

Reaction Scheme 7

$$R^{17}OCO$$
N-Het
$$+O_2C$$
N-Het
$$R^{17}OCO$$
N-Het
$$+O_2C$$
N-Het
$$R^{17}OCO$$
N-Het
$$R^{17}OCO$$
N-Het
$$R^{17}OCO$$
N-Het

Step 24:

10 Compounds (33) and (34) of the present invention can be converted to each other by conventional protection and deprotection of the ester portion and the carboxylic acid portion (see Theodora W. Greene and Peter G. W. Wuts "Protective Groups in Organic Synthesis").

Step 25:

Compound (34) of the present invention can be converted to Compound (35) of the present invention by conventional amidation in the same manner as in Step 9.

Compound (35) can be converted to Compound (34) by converting the amide portion of Compound (35) to a carboxylic acid by conventional hydrolysis (see

Theodora W. Greene and Peter G. W. Wuts "Protective

Groups in Organic Synthesis").

The compound of the present invention is useful as a therapeutic or prophylactic agent for diseases in which CRF is considered to be involved.

5 For this purpose, the compound of the present invention can be formulated into tablets, pills, capsules, granules, powders, solutions, emulsions, suspensions, injections and the like by a conventional preparation technique by adding conventional fillers, binders,

10 disintegrators, pH-adjusting agents, solvents, etc.

The compound of the present invention can be administered to an adult patient in a dose of 0.1 to 500 mg per day in one portion or several portions orally or parenterally. The dose can be properly increased or decreased depending on the kind of a disease and the age, body weight and symptom of a patient.

# BEST MODE FOR CARRYING OUT THE INVENTION

The present invention is concretely explained
with reference to the following examples and test
example, but is not limited thereto.

# Example 1

Synthesis of 8-(2,4-dichlorophenyl)-4-(4-carbamoyl-1,2,3,6-tetrahydropyridin-1-yl)-2-methyl
25 quinoline (compound 1-01)

After 60% sodium hydride (an oil dispersion)

28

WO 02/02549 PCT/JP01/05806

(79 mg) was washed with hexane and then suspended in N,N-dimethylformamide (3 mL), the suspension was cooled with ice. To the cooled suspension was added 8-(2,4-dichlorophenyl)-2-methyl-4-hydroxyquinoline (500 mg)

5 all at once, and the resulting mixture was stirred under ice-cooling for 10 minutes and then at room temperature for another 30 minutes. To the solution thus obtained was added N-phenylbis(trifluoromethane-sulfonimide) (703 mg) all at once, and the resulting

10 mixture was stirred at room temperature for 30 minutes.

To the resultant reaction mixture were added sodium hydrogencarbonate (413 mg) and 4-carbamoyl-1,2,3,6-tetrahydropyridine hydrochloride (533 mg), and the resulting mixture was vigorously stirred at 120°C for 1 hour.

The reaction mixture thus obtained was cooled to room temperature and then separated with chloroform and water. The aqueous layer was extracted with chloroform and the combined organic layer was dried over anhydrous sodium sulfate, after which the desiccating agent was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: chloroform-methanol = 10:1), and the crystals thus obtained were washed with methanol and then tetrahydrofuran to obtain the title compound (156 mg).

m.p. 263.5 - 265.5℃.

Table 1, Table 2, Table 7, Table 17 and Table 18 list the compound obtained in Example 1 and compounds obtained by the same procedure as in Example 1.

# 5 Example 2

Synthesis of 8-(2,4-dichlorophenyl)-4-(5-carbamoyl-1,2,3,6-tetrahydropyridin-1-yl)-2-methyl-quinoline (compound 1-15)

- (1) In phosphorus oxychloride (5 mL), 8
  10 (2,4-dichlorophenyl)-2-methyl-4-hydroxyquinoline (2.0 g) was heated under reflux for 1 hour. The reaction mixture was cooled to room temperature and carefully poured into ice water, and the resulting mixture was separated with a saturated aqueous sodium hydrogen
  15 carbonate solution and ethyl acetate. The organic layer was dried over anhydrous sodium sulfate, after which the desiccating agent was filtered off and the filtrate was concentrated under reduced pressure to obtain a solid (2.1 g).
- 20 (2) A mixture of the solid (200 mg) obtained in (1), 5-carbamoyl-1,2,3,6-tetrahydropyridine hydrochloride (121 mg), diisopropylethylamine (240 mg) and ethanol (1 mL)-water (0:075 mL) was allowed to react in a sealed tube at 80°C for 10 days. The reaction mixture 25 was cooled to room temperature, poured into a saturated aqueous sodium hydrogencarbonate solution, and then extracted three times with chloroform. The combined

WO 02/02549

30

PCT/JP01/05806

organic layer was dried over anhydrous sodium sulfate, after which the desiccating agent was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column

5 chromatography (silica gel: Wako Gel (C200), eluent: chloroform-methanol = 10 : 1) and then crystallized from ethyl acetate to obtain the title compound (159 mg).

m.p. 230.0 - 232.0°C.

Table 1, Table 2, Tables 3 to 11, Table 13,
Table 16, Table 19 and Table 20 list the compound
obtained in Example 2 and compounds obtained by the
same procedure as in Example 2.

# Example 3

- Synthesis of 8-(2,4-dichlorophenyl)-4-(4-carbamoyl-1,2,3,6-tetrahydropyridin-1-yl)-2-methyl-quinoline (compound 1-01)
- (1) In N,N-dimethylformamide (50 mL), 4-chloro-8-(2,4-dichlorophenyl)-2-methylquinoline (3.3 g)

  20 obtained by the same procedure as in Example 2, (1) and 4-piperidone ethylene ketal (7.5 g) were stirred at 120°C for 2 hours and then at 150°C for 2 hours, and the resulting mixture was heated under reflux for 3.5 hours. The solvent was distilled off under reduced pressure, after which water and a saturated aqueous sodium hydrogencarbonate solution were added to the residue and the solid precipitated was collected by

31

filtration. The obtained solid was purified by a silica gel column chromatography (silica gel: Wako Gel (C200); eluent: chloroform-methanol = 10 : 1) to obtain 8-(2,4-dichlorophenyl)-4-(1,4-dioxa-8-azaspiro[4.5]dec-5 8-yl)-2-methylquinoline (3.2 g).

m.p. 179.5 - 181.5°C.

(2) In a mixture of 1 M hydrochloric acid (30 mL) and tetrahydrofuran (15 mL), 8-(2,4-dichlorophenyl)-4-(1,4-dioxa-8-azaspiro[4.5]dec-8-yl)
2-methylquinoline (3.2 g) was stirred at room temperature for 2 hours and then at 70°C for 5.5 hours. The tetrahydrofuran was distilled off under reduced pressure, and the residue was made basic with a 41% aqueous sodium hydroxide solution under ice-cooling and extracted three times with ethyl acetate. The combined organic layer was dried over anhydrous sodium sulfate, after which the desiccating agent was filtered off and the filtrate was concentrated under reduced pressure.

The resultant residue was dissolved in

20 ethanol (12.5 mL)-chloroform (6 mL), and potassium
cyanide (5.4 g) was added thereto. To the mixture thus
obtained was added acetic acid (4.4 mL) under icecooling over a period of 10 minutes, and the resulting
mixture was stirred at room temperature for 6 hours.

The reaction mixture was separated with ethyl acetate and a saturated aqueous sodium hydrogencarbonate solution and the organic layer was dried over anhydrous sodium sulfate, after which the desiccating agent was

WO 02/02549

filtered off and the filtrate was concentrated under reduced pressure.

32

PCT/JP01/05806

The resultant residue was dissolved in pyridine (15 mL), and phosphorus oxychloride (7.5 mL) 5 was added thereto under ice-cooling. The reaction mixture was stirred at room temperature for 24 hours and then carefully poured into ice water. The reaction mixture thus treated was extracted three times with a mixed solvent of chloroform and methanol, and the 10 combined organic layer was dried over anhydrous sodium sulfate, after which the desiccating agent was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), 15 eluent: hexane-ethyl acetate = 5 : 1) and then crystallized from diisopropyl ether to obtain 8-(2,4dichlorophenyl)-2-methyl-4-(4-cyano-1,2,3,6-tetrahydropyridin-1-yl)quinoline (1.0 q).

m.p. 177.5 - 179.5℃.

20 (3) In 96% formic acid (5 mL) was dissolved 8-(2,4-dichlorophenyl)-2-methyl-4-(4-cyano-1,2,3,6tetrahydropyridin-1-yl)quinoline (1.0 g), and hydrogen chloride gas was bubbled into the solution under icecooling to saturate the solution therewith. 25 reaction mixture was stirred at room temperature for 4 hours and then distilled under reduced pressure to remove the solvent. The residue was separated with chloroform and a saturated aqueous sodium hydrogen33

WO 02/02549 PCT/JP01/05806

carbonate solution, and the organic layer was dried over anhydrous sodium sulfate. The desiccating agent was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: chloroform-methanol = 10 : 1) and then recrystallized from tetrahydrofuran to obtain the title compound (174 mg).

m.p. 263.5 - 265.5℃.

Table 1 and Table 14 list the compound obtained in Example 3 and a compound obtained by the same procedure as in Example 3.

# Example 4

Synthesis of 4-(4-carbamoyl-1,2,3,6-

- tetrahydropyridin-1-yl)-1-(2,4-dichlorophenyl)-2,3,6trimethyl-1H-pyrrolo[2,3-b]pyridine (compound 12-01)
  - (1) After 60% sodium hydride (an oil dispersion) (0.97 g) was washed with hexane and then suspended in N,N-dimethylformamide (10 mL), a solution
- of 1-(2,4-dichlorophenyl)-4-hydroxy-2,3,6-trimethyl-1H-pyrrolo[2,3-b]pyridine (6.50 g) in N,N-dimethyl-formamide (90 mL) was added dropwise thereto. The resulting mixture was stirred at 40°C for 30 minutes, after which N-phenylbis(trifluoromethanesulfonimide)
- 25 (8.65 g) was added thereto all at once, followed by stirring at room temperature for 30 minutes. To the solution thus obtained was added 4-piperidone ethylene

WO 02/02549

ketal (16.4 g), and the reaction was carried out at 90°C for 2 hours, at 100°C for 1.5 hours, and then at 120°C for 2.5 hours. After the reaction mixture was cooled to room temperature, a saturated aqueous ammonium 5 chloride solution was poured thereinto, followed by extraction with ethyl acetate, and the organic layer was dried over anhydrous sodium sulfate. The desiccating agent was filtered off, after which the filtrate was concentrated under reduced pressure, and the 10 residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: hexaneethyl acetate = 3:1) to obtain 1-(2,4-dichlorophenyl)-4-(1,4-dioxa-8-azaspiro[4.5]dec-8-yl)-2,3,6trimethyl-1H-pyrrolo[2,3-b]pyridine (5.23 g).

34

PCT/JP01/05806

15 (2) After 1-(2,4-dichlorophenyl)-4-(1,4dioxa-8-azaspiro(4.5)dec-8-yl)-2,3,6-trimethyl-1Hpyrrolo[2,3-b]-pyridine (5.21 g) was stirred in a mixture of 4 M hydrochloric acid (60 mL) and tetrahydrofuran (60 mL) at room temperature for 2.5 20 hours, 6 M hydrochloric acid (30 mL) was added thereto and the resulting mixture was stirred overnight. After completion of the reaction, the reaction mixture was poured into a saturated aqueous sodium hydrogencarbonate solution and extracted three times with ethyl 25 acetate. The combined organic layer was dried over anhydrous sodium sulfate, after which the desiccating agent was filtered off and the filtrate was concentrated under reduced pressure. The crystals thus

35

obtained were washed with ethyl acetate to obtain 1-(2,4-dichlorophenyl)-4-(4-oxopiperidin-1-yl)-2,3,6-trimethyl-1H-pyrrolo[2,3-b]pyridine (3.83 g).

(3) In ethanol (10 mL)-chloroform (4 mL) was

5 dissolved 1-(2,4-dichlorophenyl)-4-(4-oxopiperidin-1yl)-2,3,6-trimethyl-1H-pyrrolo[2,3-b]pyridine (0.55 g),
and potassium cyanide (0.91 g) was added thereto. To
the resulting mixture was added acetic acid (0.75 mL)
under ice-cooling over a period of 15 minutes, followed

10 by stirring at room temperature for 2 hours. The
reaction mixture was separated with ethyl acetate and a
saturated aqueous sodium hydrogencarbonate solution and
the organic layer was dried over anhydrous sodium
sulfate, after which the desiccating agent was filtered

15 off and the filtrate was concentrated under reduced
pressure.

The resultant residue was dissolved in pyridine (6.4 mL), and phosphorus oxychloride (1.3 mL) was added thereto under ice-cooling. The reaction

20 mixture was stirred at room temperature for 1 hour and then at 60°C for 1 hour. The reaction mixture was carefully poured into ice water and extracted three times with ethyl acetate, and the combined organic layer was dried over anhydrous sodium sulfate, after

25 which the desiccating agent was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: hexane-

ethyl acetate = 4 : 1) to obtain 4-(4-cyano-1,2,3,6-tetrahydropyridin-1-yl)-1-(2,4-dichlorophenyl)-2,3,6-trimethyl-1H-pyrrolo[2,3-b]pyridine (0.33 g).

(4) In methylene chloride (2.0 mL) was 5 dissolved 4-(4-cyano-1,2,3,6-tetrahydropyridin-1-yl)-1-(2,4-dichlorophenyl)-2,3,6-trimethyl-1H-pyrrolo[2,3b]pyridine (0.19 g), followed by adding thereto concentrated sulfuric acid (0.5 mL) under ice-cooling, and the resulting mixture was slowly heated to room 10 temperature and then stirred overnight. The reaction mixture was separated with ethyl acetate and a saturated aqueous sodium hydrogencarbonate solution, and the aqueous layer was extracted twice with ethyl acetate. The combined organic layer was dried over 15 anhydrous sodium sulfate and the desiccating agent was filtered off, after which the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: chloroform-methanol = 30 : 1) and the 20 crystals precipitated were washed with ethyl acetate to obtain the title compound (0.10 g).

m.p. 265.0 - 267.0°C.

Table 11 and Table 12 list the compound obtained in Example 4 and compounds obtained by the same procedure as in Example 4.

# Example 5

Synthesis of 4-(5-carbamoyl-1,2,3,6-

37

tetrahydropyridin-1-yl)-1-(2,4-dichlorophenyl)-2,3,6trimethyl-1H-pyrrolo[2,3-b]pyridine (compound 12-09)

- (1) After 60% sodium hydride (an oil dispersion) (79 mg) and a small amount of 35% potassium

  5 hydride (an oil dispersion) were washed twice with hexane, tetrahydrofuran (2.0 mL) and diethyl carbonate (0.21 g) were added thereto and the resulting mixture was heated at 80°C. Then, a solution of 1-(2,4-dichlorophenyl)-4-(4-oxopiperidin-1-yl)-2,3,6-
- trimethyl-1H-pyrrolo[2,3-b]pyridine (0.29 g)
  synthesized by the same procedure as in Example 4 in
  tetrahydrofuran (2.0 mL) was added dropwise thereto
  over a period of 10 minutes, and the resultant mixture
  was heated under reflux for 1.5 hours. After the
- 15 reaction mixture was cooled to room temperature, a saturated aqueous ammonium chloride solution was poured into the reaction mixture, which was then extracted three times with ethyl acetate. The combined organic layer was dried over anhydrous sodium sulfate. The
- desiccating agent was filtered off and the filtrate was
  concentrated under reduced pressure. The residue was
  purified by a silica gel column chromatography (silica
  gel: Wako Gel (C200), eluent: hexane-ethyl acetate =
  4 : 1) to obtain 1-(2,4-dichlorophenyl)-4-(3-ethoxy-
- 25 carbonyl-4-oxopiperidin-1-yl)-2,3,6-trimethyl-lH-pyrrolo[2,3-b]pyridine (0.14 g).
  - (2) In ethanol (3.0 mL) was dissolved 1-(2,4-dichlorophenyl)-4-(3-ethoxycarbonyl-4-

WO 02/02549

PCT/JP01/05806

oxopiperidin-1-y1)-2,3,6-trimethyl-1H-pyrrolo[2,3b]pyridine (0.13 g), and the solution was cooled to -15°C. Then, sodium boro hydride (26 mg) was added thereto and the resulting mixture was stirred overnight 5 while being slowly heated to 0°C. A saturated aqueous ammonium chloride solution was poured into the reaction mixture, which was then extracted three times with ethyl acetate. The combined organic layer was dried over anhydrous sodium sulfate. The desiccating agent 10 was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: chloroform-methanol = 50 : 1) to obtain 1-(2,4-dichlorophenyl)-4-(3-ethoxycarbonyl-4-hydroxy-15 piperidin-1-yl)-2,3,6-trimethyl-1H-pyrrolo[2,3b]pyridine (35 mg).

38

(3) In methylene chloride (1.5 mL) were
dissolved 1-(2,4-dichlorophenyl)-4-(3-ethoxycarbonyl-4hydroxypiperidin-1-yl)-2,3,6-trimethyl-1H-pyrrolo[2,320 b]pyridine (53 mg), triethylamine (34 mg) and a small
amount of 4-dimethylaminopyridine. Methanesulfonyl
chloride (25 mg) was added thereto and the resulting
mixture was stirred at room temperature for 2 hours. A
saturated aqueous sodium hydrogencarbonate solution was
25 poured into the reaction mixture, which was then
extracted three times with chloroform. The combined
organic layer was dried over anhydrous sodium sulfate.
The desiccating agent was filtered off and the filtrate

39

was concentrated under reduced pressure. The residue was dissolved in benzene (1.0 mL), followed by adding thereto 1,8-diazabicyclo[5.4.0]-7-undecene (17 mg), and the resulting mixture was heated under reflux for 1

- hour. A saturated aqueous ammonium chloride solution was poured into the reaction mixture, which was then extracted three times with ethyl acetate. The combined organic layer was dried over anhydrous sodium sulfate, after which the desiccating agent was filtered off and
- the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: hexane-ethyl acetate = 5 : 1) to obtain 4-(5-ethoxy-carbonyl-1,2,3,6-tetrahydropyridin-1-yl)-1-(2,4-
- dichlorophenyl)-2,3,6-trimethyl-1H-pyrrolo[2,3b]pyridine (27 mg).
  - (4) In ethanol (1.0 mL) was dissolved 4-(5-ethoxycarbonyl-1,2,3,6-tetrahydropyridin-1-yl)-1-(2,4-dichlorophenyl)-2,3,6-trimethyl-1H-pyrrolo[2,3-
- 20 b]pyridine (27 mg), followed by adding thereto a 1 M aqueous sodium hydroxide solution (1.0 mL), and the resulting mixture was stirred at room temperature for 8.5 hours. A saturated aqueous ammonium chloride solution was poured into the reaction mixture, which
- 25 was then extracted three times with chloroform. The combined organic layer was dried over anhydrous sodium sulfate. The desiccating agent was filtered off and the filtrate was concentrated under reduced pressure.

WO 02/02549

40

PCT/JP01/05806

The resultant residue was suspended in a mixed solvent of N,N-dimethylformamide (0.8 mL) and chloroform (0.2 ml), and 1-hydroxybenzotriazole monohydrate (18 mg) and 1-(3-dimethylaminopropyl)-3-5 ethylcarbodiimide hydrochloride (23 mg) were added thereto. After the resulting mixture was stirred at room temperature for 40 minutes, a few drops of 28% aqueous ammonia solution was added thereto, and the mixture thus obtained was stirred at room temperature 10 for 1.5 hours. A saturated aqueous sodium hydrogencarbonate solution was poured into the reaction mixture, which was then extracted three times with ethyl acetate. The combined organic layer was dried over anhydrous sodium sulfate. The desiccating agent 15 was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: hexane-ethyl acetate = 1 : 2) and crystallized from a mixed solvent of diisopropyl ether and ethyl acetate to obtain the title compound (6.0 mg).

Table 12 lists the compound obtained in Example 5.

#### Example 6

25 Synthesis of 5-(4-carbamoyl-1,2,3,6-tetrahydropyridin-1-yl)-2-(N-ethyl-2,4-dichloro-anilino)-4-methylthiazole (compound 15-01)

(1) After 2-(N-ethyl-2,4-dichloroanilino)-4methylthiazole hydrochloride (6.0 g) and calcium
carbonate (4.6 g) were suspended in a mixed solvent of
chloroform (90 mL) and methanol (36 mL), benzyltrimethylammonium tribromide (7.2 g) was added thereto

- in small portions. The solids in the reaction mixture were filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: hexane-ethyl acetate = 9:1) to obtain 5-bromo-2-(N-ethyl-2,4-dichloroanilino)-4-methyl-thiazole (4.5 g).
  - (2) A mixture of 5-bromo-2-(N-ethyl-2,4-dichloroanilino)-4-methylthiazole (0.20 g), 5-
- 15 carbamoyl-1,2,3,6-tetrahydropyridine hydrochloride (178 mg), sodium hydrogencarbonate (94 mg) and ethanol (1.5 mL) was allowed to react in a sealed tube at 120°C for 3 days. The reaction mixture was separated with water and chloroform and the aqueous layer was extracted with
- chloroform, after which the combined organic layer was dried over anhydrous sodium sulfate. The desiccating agent was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica
- 25 gel: Wako Gel (C200), eluent: chloroform-methanol =
  20 : 1) and then crystallized from diisopropyl ether to
   obtain the title compound (34 mg).

m.p. 148.0 - 150.0°C.

42

PCT/JP01/05806

Table 15 lists the compound obtained in Example 6.

#### Example 7

WO 02/02549

Synthesis of 2-{1-[8-(2,4-dichlorophenyl)-2
5 methylquinolin-4-yl]-piperidin-4-ylidene}-acetamide

(compound 1-22) and 2-{1-[8-(2,4-dichlorophenyl)-2
methylquinolin-4-yl]-1,2,3,6-tetrahydropyridin-4-yl}
acetamide (compound 1-05)

(1) In a mixture of 1 M hydrochloric acid

(26 mL) and tetrahydrofuran (13 mL), 8-(2,4-dichlorophenyl)-4-(1,4-dioxa-8-azaspiro[4.5]dec-8-yl)-2
methylquinoline (2.6 g) obtained by the same procedure as in Example 3, (1) was stirred at room temperature for 2 hours and then at 70°C for 5.5 hours. The

tetrahydrofuran was distilled off under reduced pressure, and the residue was made basic with a 41% aqueous sodium hydroxide solution under ice-cooling and extracted three times with ethyl acetate. The combined organic layer was dried over anhydrous sodium sulfate,

after which the desiccating agent was filtered off and the filtrate was concentrated under reduced pressure.

The resultant residue was dissolved in tetrahydrofuran (10 mL) and the resulting solution was added dropwise to a solution of Horner-Emmons reagent that had previously been prepared from ethyl diethylphosphonoacetate (2.05 g) and 60% sodium hydride (an oil dispersion) (293 mg) in tetrahydrofuran (10 mL),

under ice-cooling over a period of 20 minutes. The ice
bath was removed, and the reaction mixture was stirred
at room temperature for 30 minutes, quenched with a
saturated aqueous ammonium chloride solution, and then

5 extracted twice with ethyl acetate. The combined
organic layer was dried over anhydrous sodium sulfate,
after which the desiccating agent was filtered off and
the filtrate was concentrated under reduced pressure.
The resultant residue was purified by a silica gel

10 column chromatography (silica gel: Wako Gel (C200),
eluent: hexane-ethyl acetate = 9:1) and then
crystallized from diisopropyl ether to obtain 8-(2,4dichlorophenyl)-2-methyl-4-(4-ethoxycarbonylmethylidenepiperidin-1-yl)quinoline (2.4 q).

- 15 (2) In a mixed solvent of 85% potassium

  hydroxide (1.3 g) and water (1.4 mL)-ethanol (8 mL), 8(2,4-dichlorophenyl)-2-methyl-4-(4-ethoxycarbonyl
  methylidenepiperidin-1-yl)quinoline (2.3 g) was stirred
  at 80°C for 1 hour. The reaction mixture was

  20 neutralized with 3 M hydrochloric acid under icecooling and stirred under ice-cooling for 2 hours and
  then at room temperature for 30 minutes. The solid
  precipitated was collected by filtration to obtain a
  mixture (1.5 g) of 2-{1-[8-(2,4-dichlorophenyl)-2
  methylquinolin-4-yl]-piperidin-4-ylidene}acetic acid
  and 2-{1-[8-(2,4-dichlorophenyl)-2-methylquinolin-4yl]-1,2,3,6-tetrahydropyridin-4-yl}acetic acid.
  - (3) A mixture (400 mg) of  $2-\{1-[8-(2,4-$

WO 02/02549

44

PCT/JP01/05806

dichlorophenyl)-2-methylquinolin-4-yl]-piperidin-4ylidene}acetic acid and 2-{1-[8-(2,4-dichlorophenyl)-2methylquinolin-4-yl]-1,2,3,6-tetrahydropyridin-4yl}acetic acid, 1-hydroxybenzotriazole monohydrate (215 5 mg) and 1-(3-dimethylaminopropy1)-3-ethylcarbodiimide hydrochloride (215 mg) were stirred in N,N-dimethylformamide (2 mL) at room temperature for 20 minutes. Then, a 28% aqueous ammonia solution (0.075 mL) was added thereto and the resulting mixture was stirred at 10 room temperature for 3 days. The reaction mixture was separated with chloroform and water, and the organic layer was dried over anhydrous sodium sulfate. desiccating agent was filtered off and the filtrate was concentrated under reduced pressure. The residue was 15 separated and purified twice by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: chloroform-ethanol = 50 : 1), after which the purified products were crystallized from diethyl ether and diisopropyl ether, respectively, to obtain the title 20 compound 1-22 (109 mg) and the title compound 1-05 (43 mg), respectively.

> Compound 1-22: m.p. 225.0 - 227.0°C. Compound 1-05: m.p. 160.0 - 162.0°C.

Table 1 and Table 16 list the compounds

obtained in Example 7 and compounds obtained by the same procedure as in Example 7.

Example 8

Synthesis of 8-(2,4-dichlorophenyl)-4-(1,4-dioxa-8-azaspiro[4.5]dec-8-yl)-2-methylquinoline

- (1) After having been washed with hexane,
  5 60% sodium hydride (an oil dispersion) (1.68 g) was suspended in N,N-dimethylformamide (20 mL). To the resulting suspension was added a suspension of 8-bromo-4-hydroxy-2-methylquinoline (10.0 g) in N,N-dimethylformamide (35 mL) at room temperature over a period of
  10 minutes, followed by stirring at room temperature for 30 minutes. To the resultant solution was added N-phenylbis(trifluoromethanesulfonimide) (15.0 g) all at once, followed by stirring at room temperature for 1 hour.
- To the resultant reaction mixture was added
  4-piperidone ethylene ketal (11.0 g), and the resulting
  mixture was stirred at room temperature for 24 hours
  and heated under reflux at 60°C for 4 hours and then for
  2.5 hours. After 4-piperidone ethylene ketal (5.5 g)

  was added thereto, the mixture thus obtained was heated
  under reflux for 3 hours. The reaction mixture was
  cooled to room temperature, poured into water (200 ml)
  and then stirred for 24 hours. The solid precipitated
  was collected by filtration and purified by a silica

  gel column chromatography (silica gel: Wako Gel (C200),
  eluent: hexane-ethyl acetate = 5 : 1 to 3 : 1) to
  obtain 8-bromo-4-(1,4-dioxa-8-azaspiro[4.5]dec-8-yl)-2methylquinoline (10.3 g), m.p. 156.0 158.0°C.

WO 02/02549

46

(2) Under a nitrogen atmosphere, 8-bromo-4-(1,4-dioxa-8-azaspiro[4.5]dec-8-yl)-2-methylquinoline (10.2 g), 2,4-dichlorophenylboric acid (6.0 g) and sodium carbonate (8.93 g) were suspended in a mixed · 5 solvent of deaerated water (24 mL), toluene (12 mL) and ethanol (12 mL), followed by adding thereto tetrakis-(triphenylphosphine)palladium (1.6 g), and the resulting mixture was heated under reflux for 16 hours. reaction mixture was cooled to room temperature and 10 separated with ethyl acetate and a saturated aqueous ammonium chloride solution. After the aqueous phase was extracted with ethyl acetate, the combined organic phase was dried over anhydrous sodium sulfate. desiccating agent was filtered off, after which the 15 filtrate was concentrated under reduced pressure and the resultant residue was crystallized from diisopropyl ether. The crystals were collected by filtration and washed with a small amount of diisopropyl ether to obtain the title compound (10.5 g).

20 m.p. 179.5 - 181.5℃.

### Example 9

Synthesis of 8-(2,4-dichlorophenyl)-4-(4carbamoyl-1,2,3,6-tetrahydropyridin-1-yl)-2-methylquinoline (compound 1-01)

25 (1) After having been washed with hexane, 60% sodium hydride (an oil dispersion) (1.0 g) was suspended in N-methylpyrrolidone (40 mL). To the

suspension was added 8-bromo-4-hydroxy-2-methylquinoline (5.0 g) all at once at room temperature,
followed by stirring at room temperature for 1 hour.
To the resulting solution was added N-phenylbis(trifluoromethanesulfonimide) (15.0 g) all at once,
followed by stirring at room temperature for 1 hour.

47

PCT/JP01/05806

To the resultant reaction mixture were added sodium hydrogenearbonate (5.3 g) and 4-carbamoyl-1,2,3,6-tetrahydropyridine hydrochloride (6.8 g), and the resulting mixture was stirred at 130°C for 30 minutes. After this reaction mixture was cooled to room temperature, water (100 mL) was added thereto, followed by stirring at room temperature for 2 hours. The solid precipitated was collected by filtration and then washed with water to obtain 8-bromo-4-(4-carbamoyl-1,2,3,6-tetrahydropyridin-1-yl)-2-methyl-quinoline (4.8 g).

m.p. 225.0 - 227.0°C.

(2) Under a nitrogen atmosphere, 8-bromo-220 methyl-4-(4-carbamoyl-1,2,3,6-tetrahydropyridin-1yl)quinoline (4.7 g), 2,4-dichlorophenylboric acid (2.9
g) and sodium carbonate (4.5 g) were suspended in a
mixed solvent of deaerated water (14 mL), toluene (7
mL) and ethanol (7 mL), followed by adding thereto
25 tetrakis(triphenylphosphine)palladium (0.81 g), and the
resulting mixture was heated under reflux for 5 hours.
The reaction mixture was cooled to room temperature and
stirred at room temperature for 3 hours. The solid

48

precipitated was collected by filtration and washed with a water-ethanol (2:1) mixed solvent (30 mL) and then ethanol (30 mL) to obtain the title compound (4.7 g).

5 Table 1 lists the compound obtained in Example 9.

# Example 10

Synthesis of 8-(2,4-dichlorophenyl)-4-(4-isopropyloxycarbonyl-1,2,3,6-tetrahydropyridin-1-yl)-2
10 methylquinoline (compound 1-14)

- (1) After having been washed with hexane, 60% sodium hydride (an oil dispersion) (1.0 g) was suspended in N-methylpyrrolidone (30 mL). To the suspension was added 8-bromo-4-hydroxy-2-methylquinoline (5.0 g) all at once at room temperature, followed by stirring at room temperature for 1 hour. To the resulting solution was added N-phenylbis-(trifluoromethanesulfonimide) (9.0 g) all at once, followed by stirring at room temperature for 1 hour.
- To the resultant reaction mixture was added
  4-isopropyloxycarbonyl-1,2,3,6-tetrahydropyridine (8.5
  g), and the resulting mixture was stirred overnight at
  room temperature. This reaction mixture was poured
  into a mixture of water and ethyl acetate to be
  separated. After the aqueous phase was extracted with
  ethyl acetate, the combined organic phase was dried
  over anhydrous sodium sulfate. The desiccating agent

was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: hexane-ethyl acetate = 9 : 1), and the solid thus obtained was washed with a mixture of disopropyl ether and hexane to obtain 8-bromo-4-(4-isopropyloxycarbonyl-1,2,3,6-tetrahydropyridin-1-yl)-2-methylquinoline (6.0 g).

m.p. 130.0 - 131.0°C.

10 (2) Under a nitrogen atmosphere, 8-bromo-4-(4-isopropyloxycarbonyl-1,2,3,6-tetrahydropyridin-1y1)-2-methylquinoline (5.9 g), 2,4-dichlorophenylboric acid (3.2 g) and sodium carbonate (4.8 g) were suspended in a mixed solvent of deaerated water (15 15 mL), toluene (7.5 mL) and ethanol (7.5 mL), followed by adding thereto tetrakis(triphenylphosphine)palladium (0.88 g), and the resulting mixture was heated under reflux for 5 hours. The reaction mixture was cooled to room temperature to be separated. After the aqueous 20 phase was extracted with ethyl acetate, the combined organic phase was dried over anhydrous sodium sulfate. The desiccating agent was filtered off, after which the filtrate was concentrated under reduced pressure and the resultant residue was crystallized from diisopropyl 25 ether. The crystals were collected by filtration and washed with a small amount of diisopropyl ether to obtain the title compound (5.3 g).

m.p. 131.0 - 133.0°C.

quinoline (compound 1-11)

50

PCT/JP01/05806

Table 1 lists the compound obtained in Example 10.

## Example 11

WO 02/02549

Synthesis of 8-(2,4-dichlorophenyl)-4-(4-5 carboxy-1,2,3,6-tetrahydropyridin-1-yl)-2-methyl-

In concentrated hydrochloric acid (10 mL) was suspended 8-(2,4-dichlorophenyl)-4-(4-carbamoyl-1,2,3,6-tetrahydropyridin-1-yl)-2-methylquinoline (0.10 g), and the suspension was heated under reflux for 1 hour. After the reaction mixture was concentrated under reduced pressure, 28% aqueous ammonia (2 mL) was added thereto, followed by concentration under reduced pressure. The residue was purified by a silica gel column chromatography (silica gel: Wako Gel (C200), eluent: chloroform-methanol = 20 : 1 to 10 : 1), and the solid precipitated was washed with ethyl acetate to obtain the title compound (74 mg).

m.p. 218.0 - 220.0°C.

Table 1 lists the compound obtained in Example 11.

	Melting point (°C) (solvent for crystallization)	263.5-265.5(MeOH)	220.5-222.5(AcOEt)	242.0-244.0(MeOH)	220.0-222.0(Et <sub>2</sub> O)	160.0-162.0(IPE)	235.0-236.0(MeOH)	215.0-216.0(MeOH)	228.0-230.0(MeOH)	256.0-258.0(M⊖OH)	252.0-254.0(меон)
·	Ar		£ 6	CH <sub>3</sub> O CH <sub>3</sub>		ة چ پ	Po-	Cl OCF <sub>3</sub>	Oct. Oct.		Q Q
	R,	щ	Ħ	н	ш	щ	щ	Ħ	æ	ш	m
- Ar	R.	四	ш	Ħ	Ħ	щ	Ħ	Ħ	缸	CI	СН3
	ጽ	н	щ	m	æ	Ħ	æ	Ħ	æ	н	н
84 A	R⁴	СН3	СВ	CH3	СН3	СН3	СН3	CH <sub>3</sub>	СН3	СН3	CH <sub>3</sub>
·	ក	Ħ	æ	В	z	Э	СН	CH	ë	Сн	НЭ
•	A	H <sub>2</sub> NCO	H <sub>2</sub> NCO ·	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO N-	H <sub>2</sub> NCO
<u>-</u>	Ex.No.	1,3,9	8	7	7	7	H	H	н	н	<b>H</b>
Table 1*1	Com.No.	1-01	1-02	1-03	1-04	1-05	1-06	1-07	1-08	1-09	1-10

Table	Table 1*1 (Cont'd)	nt'd)							-
		,			Z Z				
Com.No.	EX.No.	A	딢	ሌ ሜ	R <sub>2</sub>	R	R,	Ar	Melting point (°C) (solvent for crystallization)
1-11	11	HOCO	CH	СН3	Ħ	ш	н		218.0-220.0(ACOEt)
1-12	н	H <sub>2</sub> NCO-N-	8	CH3	Ħ	Ē	Ħ	٥٥	273.0-275.0(MeOH)
1-13	п	H <sub>2</sub> NCO N-	CH	CH3	ш	$0CF_3$	ш	5	235.0-236.0(меон)
1-14	10	Proco	СН	CH3	ш	œ	н	اً ﴿	131.0-133.0(IPE/hexe
1-15	<b>17</b>	H <sub>2</sub> NCO	СН	CH <sub>3</sub>	Ħ		ш	5	230.0-232.0(AGOEt)
1-16	7	H <sub>2</sub> NCO	СН	CH <sub>3</sub>	ш	ш	Ħ	£ 5	144.5-146.5(ACOEt)
. 1-17	7	HNCO	CH	СН3	Ħ	Ħ	ш	£	140.5-142.5(Et <sub>2</sub> O)
1-18	7	H-NCO	CH	CH <sub>3</sub>	Ħ	m	ш	CH <sub>3</sub> O OCH <sub>3</sub>	185.0-187.0(EtOH)
1-19	7		z	CH <sub>3</sub>	Ħ	ш	ш	ō →	Amorphous"
1-20	П	No. of the last of	CH	CH3	ш	124	æ	0	237.0-238.0(MGOH)

_	
7	)
+	
Cont	١
رّ	)
_	
-	
0	,
-	ĺ
Table	ļ
-	•

Melting point (°C) (solvent for crystallization)	170.0-173.0(EtOH)*3	225.0-227.0(Et <sub>2</sub> 0)	202.0-204.0(EtoH)	187.0-189.0(IPA/AcOEt)"	244.0-246.0(EtOH)	214.0-216.0(EtOH)	>235(decomposed)(EtOH)	220.5-222.5(EtOH)
Ar	٥	o o	ō	o o	o o o	ا ا	٥	
R,	ш.	œ	ш	Ħ	н	н	н	н
,x	OCF3	ш	N(CH3)2	N(CH3)2	ш	ш	E	Œ.
R <sup>5</sup>	103	103	œ	Ħ	Ħ	ĒΨ	Œ	ш
R <sup>4</sup>	CH3	CB3	CH3	CH3	CH3	СЯ3	ш	ш
阳	СН	СВ	H	Н	H	E	Ë	85
A	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO	J. OONEH	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NGO
Ex.No.	-	7	н	H	H	н	н	H
Com. No.	1-21	1-22	1-23	1-24	1-25	1-26	1-27	1-28

Table 1' (Cont'd)

	Melting point (°C) (solvent for crystallization)	>230(decomposed)(MeOH)	155.0-158.5(IPA/Et <sub>2</sub> 0)
	Ar	٥	io C
	R,	ш	ж
	R° R	Æ	щ
E Z E	್ಯಜ	Ħ	<b></b>
H. A.	R.	NH2	NB2
1	ы	H)	Ë
	A	H <sub>2</sub> NCO	H <sub>2</sub> NCO
	Ex.No.	٦	-
	Com.No. Ex.No.	1-29	1-30

= methanol, EtOH = ethanol, AcOEt = ethyl acetate, \*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; MeOH  $Et_2O = diethyl ether$ 

\*2: <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>);  $\delta$  2.41(3H, s), 2.48-2.66(2H, m), 3.72-3.95(2H, m), 4.34-4.46(2H, m), 6.76-6.87(1H, m), 7.05(1H, br, s), 7.42(1H, d, J=8.4Hz), 7.47-7.63(3H, m), 7.68(1H, dd, J=1.3, 7.3Hz), 7.72(1H, d, J=1.8Hz), 8.04(1H, dd, J=1.3, 8.4Hz).

MS(ES, Pos); 435(M+Na)<sup>+</sup>, 437(M+Na+2)<sup>+</sup>, 439(M+Na+4)<sup>+</sup>

\*3: HCl salt

A N N N N N N N N N N N N N N N N N N N	, in

Table 2\*1

Melting point (°C) (solvent for crystallization)	221.0-223.0(AcOEt)	277.0-279.0(AcOEt)	100.0-102.0(IPE)
Ar	٥		ci Ci
፠	æ	ш	ш
R <sup>5</sup> R <sup>6</sup>	ш	ш	ØI
ુસ.	CH3	CH <sub>3</sub>	CH3
凶	z	Сн	z
A	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO
Ex.No.	. 6	H	2
Com.No. Ex.No.	2-01	2-03	2-03

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate, IPE = diisopropyl ether

253.0-255.0(AcOEt/IPE)

245.0-247.0(AcOEt/IPE)

209.0-211.0(ACOEt)

150.0-152.0(AcOEt)

145.0-147.0(EtOH/AcOEt)\*2

187.0-189.0(ACOEt/IPE)

255.0-257.0(AcOEt)

 $CH_3$ 

 $CH_3$ 

CH

3-05

3-06

 $CH_3$ 

CH3

СĦЭ

 $CH_3$ 

끙

~

3-07

CH3

 $CH_3$ 

H<sub>2</sub>NCO

~

3-08

 $CH_3$ 

 $CH_3$ 

CH

H<sub>2</sub>NCO

2

3-09

3 - 10

 $CH_3$ 

CH3

H

	Melting point (°C) (solvent for crystallization)	245.0-247.0(AcOEt/IPE)	245.0-247.0(AcOEt/IPE)	252.0-254.0(AcOEt)	255.0-257.0(AcOEt)
	Ar	ch <sup>3</sup>	CH, CH,		ט ק
ξ z t	Σ <b>α</b> *	СН3	СĦ³	СН3	CH3
2-2	R⁴	СВ	СН3	СВ	CH3
į	臼	СН	Z	СН	Z
	A	H <sub>2</sub> NCO—N—	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO
3,1	Ex.No.	2	7	8	7
Table 3*1	Com.No. Ex.No.	3-01	3-02	3-03	3-04

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; EtOH = ethanol, AcOEt = ethyl acetate, IPE = diisopropyl ether \*2: HCl salt

S.C.	<b>E</b> —	H-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N	7	Į	, z

Table 4"1

0	Com.No. Ex.No.	A	臼	<b>2</b> 4	ጜ	R	AĽ	Melting point (°C) (solvent for crystallization)
4-01	2	H <sub>2</sub> NCO	z	CH3	H	СНэ	jo V	Amorphous 2
4-02	7	H <sub>2</sub> NCO	z	CH3	Ħ	СН3		169.0-171.0(AcOEt/Et <sub>2</sub> 0)

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate,  $Et_2O = diethyl$  ether

MS(ES, Pos.); 416(M+1)\*, 418(M+3)\*

_	
*	
ц	1
0	)
-	ł
2	2
E	3
E	1

	ı	1	
	Melting point (°C) (solvent for crystallization)	267.0-269.0(AcOEt)	165.0-167.0(AcOEt)
	Ar	ō	
N N PR	R,	CH3	СН3
	<b>3</b> %	СН3	СВ3
år ∢	臼	z	z
	Ą	H <sub>2</sub> NCO	H <sub>2</sub> NCO
	Ex.No.	2	2
	Com.No. Ex.No.	5-01	5-02

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate

₹	∠ <sup>z</sup> ℕ	,*E
z′ _z_	الم	n 
۳, ا	4	

Table 6'1

1	ı	ì
Melting point (°C) (solvent for crystallization)	221.0-223.0(Et <sub>2</sub> O)	209.0-211.0(Et <sub>2</sub> O)
Ar	5	Ç Ç
್ಞ	CH.3	CB <sub>3</sub>
<b>K</b>	СН3	СН3
E	Z	Z
А	H <sub>2</sub> NCO	H <sub>2</sub> NCO
EX.No.	2	2
Com.No. Ex.No.	6-01	6-02

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; Et<sub>2</sub>O = diethyl ether

Table 7\*1

	Melting point (°C) (solvent for crystallization)	266.0-268.0(AcOEt)	231.0-233.0(AcOEt)	211.0-213.0(AcOEt)
	AĽ		$\bigcirc \overline{\Diamond}$	5
Ž z √tr	ę <del>K</del>	CH3	CH3	CH3
ğr-z γ	<b>4</b>	CH3	СН3	СН3
	덦	Z	CH	N E
	Ą	H <sub>2</sub> NCO	H <sub>2</sub> NCO	H <sub>2</sub> NCO
	Ex.No.	7	H	2
	Com.No. Ex.No.	7-01	7-02	7-03

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; ACOEt = ethyl acetate, Et20 = diethyl ether

S N	Z ***
	<b>-</b> ₹

Table 8\*1

Melting point (°C) (solvent for crystallization)	283.0-285.0(AcOEt)	186.0-188.0 (ACOEt/IPE)
AĽ	٥	٥
* ሜ	СН3	СН3
E	z	z
A	H <sub>2</sub> NCO	H <sub>2</sub> NCO
Ex.No.	8	7
Com.No. Ex.No.	8-01	8-02

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate, IPE = diisopropyl ether

N O	Į	Z \	n FR

Table 9\*1

Melting point (°C) (solvent for crystallization)	191.0-193.0(AcOEt/IPE)	217.0-219.0(ACOEt)
Ar	50	
R.	СВ	CH3
闰	z	z
A	H <sub>2</sub> NCO-N-	H <sub>2</sub> NCO
Ex.No.	7	7
Com.No. Ex.No.	9-01	9-02

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate, IPE = diisopropyl ether

¥	trion pri+low
R N N N N N N N N N N N N N N N N N N N	

Table 10\*1

Melting point (°C) (solvent for crystallization)	242.0-244.0(Et <sub>2</sub> O)	208.0-210.0(ACOEt/IPE)
Ar	ة ا	٥٥ ا
Re	ш	ш
æ²	ш	m
æ,	CH <sub>3</sub>	СН3
Þ	EO	Э
A	H <sub>2</sub> NCO N-	H <sub>2</sub> NCO
Ex.No.	2	7
Com.No. Ex.No.	10-01	10-02

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; ACOEt = ethyl acetate, Et,O = diethyl ether, IPE = diisopropyl ether

10	A	<u></u>
,ec—	<b>(</b> 0-	

Table 11\*1

	<pre>Melting point (°C) (solvent for crystallization)</pre>	220.0-222.0(THF/hexane)	238.0-240.0(СНС13/МеОН)	216.0-218.0(THF/hexane)
	Ar	٥٥		
S Z Z	χ.	Ħ	ш	щ
A—	ሌ "	CH <sub>3</sub>	СН³	СН3
	Ы	N	СВ	z
	€.	H <sub>2</sub> NCO	H <sub>2</sub> NCO	-Nonzel
	EX.No.	8	4	2
	Com.No. Ex.No.	11-01	11-02	11-03

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; MeOH = methanol, THF = tetrahydrofuran

מחדם	7 -			д. Р. А	er z z tr	ď	
om.No.	EX.No.	A.	R <sup>4</sup>	R <sup>5</sup>	R°	AĽ	Melting point (% (solvent for crystallization
12-01	4	H <sub>2</sub> NCO-N-	CH3	CH3	CH3	Ç	265.0-267.0(AcOEt
12-02	4	H <sub>2</sub> NCO—N—	CH3	CH3	CH3		273.0-275.0(Acoet
12-03	4	H <sub>2</sub> NCO	CH3	СН	СН3		267.0-269.0(AGOEt
12-04	な	H <sub>2</sub> NCO—N-	CH3	CH <sub>3</sub>	CH3		208.0-210.0(AcOEt
12-05	4	H <sub>2</sub> NCO—N-	СН3	CH <sub>3</sub>	Сн3		170.0-172.0(AGOEt
12-06	4	H <sub>2</sub> NCO—N—	CH3	CH3	CH3	Br. Br.	162.0-164.0(AcOEt
12-07	4	H <sub>2</sub> NCO	CH3	CH3	СН3		249.0-251.0(AcOEt
12-08	ঘ	H <sub>2</sub> NCO	CH3	СН3	СН3	Br OcF3	203.0-205.0(CHCL3,
12-09	ហ	H <sub>2</sub> NCO	CH3	CH3	CH3		Amorphous*2

Table 12\*1

Table 12 (Cont'd)

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate, IPE = diisopropyl ether \*2: IH NMR (200MHz, CDCl3); \$\delta 2.06(3H, s), 2.40(3H, s), 2.45(3H, br. s), 2.48-2.60(2H, m), 3.21-3.43(2H, m), 3.86-3.96(2H, m), 6.54(1H, s), 6.70-6.77(1H, m), 7.29(1H, d, J=8.5Hz), 7.39(1H, dd, J=2.3, 8.5Hz), 7.57(1H, d, J=2.3Hz).

MS(ES, Pos); 429(M+1)<sup>+</sup>, 431(M+3)<sup>+</sup>

Table 13\*1

Com.No. Ex.No.	Ex.No.	ď	臼	rs <sub>s</sub>	<b>"</b> K.	'Ά	್ಜಿ	AĽ	Melting point (°C) (solvent for crystallization)
13-01	2	H₂NCO—N—	z	ш	æ.	H	В	 	294.0-296.0(THF/CHCl3)
13-02	2	H <sub>2</sub> NCO	N	ш	m	ш	Ħ	ا ج	133.0-135.0(AcOEt/IPE)

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; ACOEt = ethyl acetate, IPE = diisopropyl ether, THF = tetrahydrofuran

148.0-150.0(IPE)

CH,CH3

CH3

H<sub>2</sub>NCO

φ

15-01

Table 14"1

	Melting point (°C) (solvent for crystallization)	241.0-243.0(AcOEt/IPE)
	Ar	- Co
g − z − z − g α − z − g α − z − g α − g	R³	ш
	R <sup>5</sup>	СН3
	<b>₽</b> ₩	СН3
	Ą	H <sub>2</sub> NCO-N-
	EX.No.	m
	Com.No. Ex.No.	14-01

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate, IPE = diisopropyl ether

Table 15\*1

r crystallization;	
fo	
solvent	
number,	
example	
11	
Ex.No	
number,	ther
compound	opropyl ether
1)	diisop
Com. No.	IPE = d
*1:	
	*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization;

I	
ס	
•	
u	
₽	
0	
Ü	
-	

				₹			
M. No.	EX.No.	A	回	, a	, R	Ar	Melting point (°C) (so
10-91	7	H <sub>2</sub> NCO	НЭ	CH3	СН2СН3	1 % Y	100.0-102.0(Et,0/hex
.6-02	7	CH <sub>6</sub> NHCO	5	СН3	CH2CH3		211.0-213.0(Et20)
6-03	7	PhNHCO	СВ	CH3	CH2CH3	» f	140.0-142.0(AcOEt)
.6-04	۰.	00-400-4	EO	CH <sub>3</sub>	СН2СН3	S. F.	138.0-140.0(Et <sub>2</sub> O/hex
50-91	7	CH <sub>2</sub> OCO N	EO	CH3	CH2CH3		oilz*²
90-9.	7	O30240640	CH	СН3	CH2CH3	CHO CHOS	oil*3
70-97	7	CH <sub>2</sub> CH <sub>2</sub> OCCO	CH	CH <sub>3</sub>	$\triangle$		oil*4
80-91	7	CH <sub>3</sub> CH <sub>2</sub> OCQ	CH	CB3			oil*5
60-9	7	CH3CH2OCQ	CH	СН3		\$ to	oil*6
.6-10	7	CH <sub>3</sub> CH <sub>2</sub> OCO CH <sub>3</sub>	CH	CH3	CH2CH3		oil,"

able 16

Table 16\*1

	Melting point (°C) (solvent for crystallization)	oil*8	oil*9	oil*10	011*11	oil*12	oil <sup>*13</sup>	oil*14	oil*15	117.0-119.0(IPE)
	Ar	\$40 \				of the state of th	STO STORY	St.		
S	R³	СН2СН3	CB2CH3	CH2CH3	СН2СН3	CH2CH3	CH2CH3	CH2CH3	CH2CH3	сн2сн3
¥	₽4	СН3	CH3	CH3	СН3	CH <sub>3</sub>	CH3	CH <sub>3</sub>	CH <sub>3</sub>	снз
	田	СН	Сн	E	CE	CH	CH	CH	E)	N
	A	H0000	DN DN	H <sub>2</sub> NCQ	CH <sub>3</sub> NHCO	(CH <sub>3</sub> ) <sub>2</sub> NCQ	PhcH <sub>2</sub> NHCO	N-CO		H <sub>2</sub> NCO
	Ex.No.	7	7	7	7	7	7	7	7	7
	Com.No. Ex.No.	16-11	16-12	16-13	16-14	16-15	16-16	16-17	16-18	16-19

- Cont'd -

= compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate, Et20 = diethyl ether, IPE = diisopropyl ether Com. No.

Table 16 (Cont'd)

E ( \*2: <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>);  $\delta$  1.20(3H, t, J=7.0Hz), 1.29(6H, d, J=6.8Hz), 2.12-2.34(2H, 2.20(3H, s), 2.36(3H, s), 2.80-3.04(3H, m), 3.30-4.39(6H, m), 3.69(3H, s), 5.70(1H, s), 5.81(1H, s), 6.95-7.18(3H, m).

MS(ES, Pos); 455(M+1)<sup>+</sup>

\*3: <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>); \$\delta\$ 1.02-1.38(12H, m), 2.03-2.43(2H, m), 2.21(3H, s), 2.37(3H, s), 2.72-3.08(3H, m), 3.17-4.35(6H, m), 4.15(2H, q, J=7.0Hz), 5.69(1H, s), 5.81(1H, s), 6.94-7.17(3H, m).

MS(ES, Pos); 469(M+1)

ק 2.19(3H, s), 2.33(3H, s), 2.80-3.07(3H, m), 3.15-3.74(5H, m), 4.02-4.33(1H, m), 4.15(2H, \*4: <sup>1</sup>H NMR (2.00MHz, CDCl<sub>3</sub>); \$\delta\$ 0.03-0.48(4H, m), 1.04-1.39(10H, m), 2.08-2.34(2H, m), J=7.0Hz), 5.69(1H, s), 5.80(1H, s), 6.96-7.22(3H, m).

MS(SIMS, Pos); 495(M+1)

\*5: <sup>1</sup>Н NMR (200МНZ, CDCl<sub>3</sub>); δ 1.20-1.35(9H, m), 2.10-2.33(2H, m), 2.19(3H, в), 2.36(3H, 2.78-3.06(3H, m), 3.30-3.74(4H, m), 3.90-4.30(1H, m), 4.15(2H, q, J=7.0Hz), 4.65-5.20(3H, 5.70(1H, s), 5.82(1H, s), 5.92-6.20(1H, m), 6.94-7.17(3H, m).

MS(SIMS, Pos); 481(M+1)

2.80-3.05(3H, m), 3.35-3.77(4H, m), 4.00-4.30(1H, m), 4.16(2H, q, J=7.0Hz), 5.00-5.37(1H, m), \*6: <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>);  $\delta$  1.19-1.36(9H, m), 2.08-2.38(3H, m), 2.22(3H, s), 2.38(3H, 5.71(1H, s), 5.87(1H, s), 6.98-7.33(3H, m).

MS(SIMS, Pos); 479(M+1)+

6.96-7.17(3H, m). 2.36(3H, s),

MS(ES, Pos); 483(M+1)

\*8: <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>);  $\delta$  1.21(3H, t, J=7.0Hz), 1.28(6H, d, J=7.0Hz), 2.04-2.41(2H, m), 2.21(3H, s), 2.36(3H, s), 2.80-3.06(3H, m), 3.23-4.39(6H, m), 5.60(1H, s), 5.81(1H, s), 6.01(1H br. s), 6.93-7.15(3H, m).

MS(FAB, Pos); 441(M+1)

NMR (200MHz, CDCl<sub>3</sub>);  $\delta$  1.21(3H, t, J=7.0Hz); 1.29(6H, d, J=7.0Hz), 2.10-2.35(2H, m), 2.23(3H, s), 2.37(3H, s), 2.41-2.59(2H, m), 2.94(1H, sept, J=7.0Hz), 3.31-4.38(6H, m), 5.14(1H, s), 5.83(1H, s), 6.98-7.18(3H, m). H<sub>1</sub> :6\*

MS(ES, Pos); 422(M+1)

6.96-7.18(3H, m).

MS(FAB, Pos); 440(M+1)

\*11: <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>);  $\delta$  1.20(3H, t, J=7.0Hz), 1.27(6H, d, J=7.0Hz), 2.06-2.32(2H, 2.19(3H, s), 2.35(3H, s), 2.72-3.06(3H, m), 2.81(3H, d, J=5.0Hz), 3.23-4.35(6H, m), 5.35-5.60(1H, m), 5.55(1H, s), 5.80(1H, s), 6.92-7.16(3H, m).

MS(FAB, Pos); 454(M+1)

\*12: <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>);  $\delta$  1.20(3H, t, J=7.0Hz), 1.26(6H, d, J=7.0Hz), 2.06-2.30(2H, m), 2.20(3H, s), 2.36(3H, s), 2.46-2.61(2H, m), 2.80-3.10(1H, m), 2.97(3H, s), 3.01(3H, s), 3.31-4.39(6H, m), 5.80(1H, s), 6.94-7.17(3H, m).

s),

\*13: HCl salt, <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>);  $\delta$  1.03-1.53(9H, m), 1.60-4.88(14H, m), 2.41(3H, 4.45(2H, d, J=5.0Hz), 5.56-6.62(3H, m), 6.84-7.59(8H, m), 13.37(1H, br s).

MS(FAB, Pos); 530(M+1)+

MS(FAB, Pos); 468(M+1)

\*14: <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>); S 1.20(3H, t, J=7.0Hz), 1.28(6H, d, J=7.0Hz), 1.75-2.03(4H, m), 2.09-2.32(2H, s), 2.20(3H, s), 2.35(3H, s), 2.70-2.90(2H, m), 2.95(1H, sept, J=7.0Hz), 3.33-4.33(10H, m), 5.81(1H, s), 5.83(1H, s), 6.96-7.15(3H, m).

MS(FAB, Pos); 494(M+1)

\*15: <sup>1</sup>H NMR (200MHz, CDCl<sub>3</sub>);  $\delta$  1.20(3H, t, J=7.0Hz), 1.27(6H, d, J=7.0Hz), 2.10-2.30(2H, m), 2.20(3H, s), 2.36(3H, s), 2.41-2.60(2H, m), 2.96(1H, sept, J=7.0Hz), 3.27-4.40(14H, m), 5.81(1H, s), 6.95-7.16(3H, m).

MS(FAB, Pos); 510(M+1)\*

-π - 	\rangle z\rangle	'n
<u>z</u>		
	¥	

Table 17"

Com.No. Ex.No.	Ex.No.	А	R.	$\mathbb{R}^5$	Ar	Melting point (°C) (solvent for crystallization)
17-01	-	H <sub>2</sub> NCO—N—	CH3	ш	į d	209.0-211.0(Acoet/IPE)
17-02	н	H <sub>2</sub> NCO	CH3	СН2СН3	<del>*</del> <del>*</del> <del>*</del> *	202.0-204.0(AcOEt/IPE)

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate, IPE = diisopropyl ether

N N N N N N N N N N N N N N N N N N N	Z	, <sub>F</sub>
2	Ĭ	

Table 18\*1

Melting point (°C) (solvent for crystallization)	230.0-231.0(втон)
Ar	£ + + + + + + + + + + + + + + + + + + +
R.	CB3
A	H <sub>2</sub> NCO N-
Ex.No.	1
Com. No. Ex. No.	18-01

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; EtOH = ethanol

Table 19\*1

Melting point (°C) (solvent for crystallization)	213.0-215.0(EtOH)
Ar	o o
R <sup>5</sup>	н
R4	СН3
E	z
. A	H <sub>2</sub> NCO
No. Ex.No.	2
Com.No.	19-01

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; EtOH = ethanol

181.0-183.0(ACOEt)

 $CH_3$ 

z

N

20-02

	Melting point (°C) (solvent for crystallization)	247.0-249.0(AcOEt)
Z Z Z	AĽ	
	ኤ	СН3
·	臼	×
	. A	H <sub>2</sub> NCO
	Ex.No.	8
	Com. No. Ex. No.	20-01

Table 20\*1

\*1: Com.No. = compound number, Ex.No. = example number, solvent for crystallization; AcOEt = ethyl acetate

77

Test Example [CRF receptor bonding test]

Preparation of a receptor membranes:

Rat frontal cortex membranes or monkey amygdaloid body membranes were used as a receptor preparation.

5 125 I-CRF was used as 125 I-labeled ligand.

Bonding reaction using the <sup>125</sup>I-labeled ligand was carried out by the following method described in The Journal of Neuroscience, 7, 88 (1987).

Rat frontal cortex or monkey amygdaloid body was homogenized in 50 mM Tris-HCl buffer (pH 7.0) containing 10 mM MgCl<sub>2</sub> and 2 mM EDTA and centrifuged at 48,000 x g, and the precipitate was washed once with Tris-HCl buffer. The washed precipitate was suspended in 50 mM Tris-HCl buffer (pH 7.0) containing 10 mM MgCl<sub>2</sub>, 2mM EDTA, 0.1% bovine serum albumin and 100 kallikrein units/ml aprotinin, to obtain a membrane

CRF receptor bonding test:

preparation.

The membrane preparation (0.3 mg protein/ml),

125 I-CRF (0.2 nM) and a test drug were reacted at 25°C

for 2 hours. After completion of the reaction, the

reaction mixture was filtered by suction through a

glass filter (GF/C) treated with 0.3% polyethylene
imine, and the glass filter was washed three times with

phosphate-buffered saline containing 0.01% Triton X
100. After the washing, the radioactivity of the

filter paper was measured in a gamma counter.

The amount of <sup>125</sup>I-CRF bonded when the reaction was carried out in the presence of 1 µM CRF was taken as the degree of nonspecific binding of <sup>125</sup>I-CRF, and the difference between the total degree of <sup>125</sup>I-CRF binding

5 and the degree of nonspecific <sup>125</sup>I-CRF binding was taken as the degree of specific <sup>125</sup>I-CRF binding. An inhibition curve was obtained by reacting a definite concentration (0.2 nM) of <sup>125</sup>I-CRF with various concentrations of each test drug under the conditions

10 described above. A concentration of the test drug at which binding of <sup>125</sup>I-CRF is inhibited by 50% (IC<sub>50</sub>) was determined from the inhibition curve.

As a result, it was found that compounds 1-01, 1-02, 1-05, 1-06, 1-07, 1-09, 1-10, 1-12, 1-15, 1-16, 12-01 to 12-09, 16-05, 16-06 and 16-12 can be exemplified as typical compounds having an IC<sub>50</sub> value of 500 nM or less.

## INDUSTRIAL APPLICABILITY

According to the present invention, compounds

20 having a high affinity for CRF receptors have been
provided. These compounds are effective against
diseases in which CRF is considered to be involved,
such as depression, anxiety, Alzheimer's disease,
Parkinson's disease, Huntington's chorea, eating

25 disorder, hypertension, gastral diseases, drug
dependence, epilepsy, cerebral infarction, cerebral

79

ischemia, cerebral edema, cephalic external wound, inflammation, immunity-related diseases, alpecia, etc.

80

## CLAIMS

1. A tetrahydropyridino or piperidino heterocyclic derivative represented by the formula [I]:

A-Het [I]

wherein A is a group represented by the following formula [II] or [III]:

wherein the position of substitution by the  $Y-(CH_2)_n$ -group of the group represented by the formula [II] is 4-position or 5-position, the position of substitution by the  $Y-C(R^c)$ = group of the group represented by the formula [III] is 3-position or 4-position,

 $R^0$  is a hydrogen atom, a  $C_{1-5}$ alkyl group, a  $C_{3-8}$ cycloalkyl group or a  $C_{3-8}$ cycloalkyl- $C_{1-5}$ alkyl group,

n is an integer of 0 to 5, and

Y is a cyano group, a group represented by the formula  $-CONR^1(R^2)$  (wherein each of  $R^1$  and  $R^2$ , which may be the same or different, is a hydrogen atom, a  $C_{1-5}$ alkyl group, a  $C_{3-8}$ cycloalkyl group, a  $C_{3-8}$ cycloalkyl- $C_{1-5}$ alkyl group, a  $C_{1-5}$ alkyl group, a  $C_{1-5}$ alkyl group, a  $C_{3-8}$ cycloalkyl-alkyloxy- $C_{1-5}$ alkyl group or a phenyl group, or  $R^1$  and  $R^2$ , when taken together with the adjacent nitrogen atom, represent a 5- to 8-membered saturated heterocyclic

group represented by the formula:



(wherein B is  $CH_2$ , NH, N- $C_{1-5}$ alkyl, N- $C_{3-8}$ cycloalkyl, N- $C_{1-5}$ alkyl- $C_{3-8}$ cycloalkyl, 0 or S)) or a group represented by the formula  $-CO_2R^3$  (wherein  $R^3$  is a hydrogen atom, a  $C_{1-5}$ alkyl group, a  $C_{3-8}$ cycloalkyl group, a  $C_{3-8}$ cycloalkyl- $C_{1-5}$ alkyl group, a  $C_{1-5}$ alkyl group or a phenyl group), and

Het is any of heterocyclic groups represented by the following formulas form(01) to form(20):

83

wherein E is CH or N,

R4 is a hydrogen atom, a Chalkyl group, a C3\_acycloalkyl group, a C3\_acycloalkyl-C3\_salkyl group, a hydroxyl group, a C<sub>1-s</sub>alkoxy group, a C<sub>3-s</sub>cycloalkyloxy group, or a group represented by the formula  $-N(R^{10})R^{11}$ (wherein each of R10 and R11, which may be the same or different, is a hydrogen atom, a C1-salkyl group, a C<sub>3-8</sub>cycloalkyl group or a C<sub>3-8</sub>cycloalkyl-C<sub>1-5</sub>alkyl group),

each of R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup> and R<sup>8</sup>, which may be the same or different, is a hydrogen atom, a halogen atom, a C<sub>1-5</sub>alkyl group, a C<sub>3-8</sub>cycloalkyl group, a C<sub>3-8</sub>cycloalkyl-C<sub>1-s</sub>alkyl group, a hydroxyl group, a C<sub>1-s</sub>alkoxy group, a C3-8cycloalkyloxy group, a group represented by the formula  $-N(R^{12})R^{13}$  (wherein each of  $R^{12}$  and  $R^{13}$ , which may be the same or different, is a hydrogen atom, a C<sub>1-5</sub>alkyl group, a C<sub>3-8</sub>cycloalkyl group or a C<sub>1-8</sub>cycloalkyl-C<sub>1-5</sub>alkyl group), a group represented by the formula -CO<sub>2</sub>R<sup>14</sup> (wherein R<sup>14</sup> is a hydrogen atom, a C<sub>1-5</sub>alkyl group, a C<sub>3-8</sub>cycloalkyl group, a C<sub>3-8</sub>cycloalkyl-C<sub>1-5</sub>alkyl group, a C<sub>1-5</sub>alkoxy-C<sub>1-5</sub>alkyl group, a C<sub>1-8</sub>cycloalkyloxy-C<sub>1-5</sub>alkyl group or a phenyl group), a cyano group, a nitro group, a C1-salkylthio group, a trifluoromethyl group or a trifluoromethoxy group,

 $R^9$  is a hydrogen atom, a  $C_{1-5}$ alkyl group, a C<sub>2-5</sub>alkenyl group, a C<sub>2-5</sub>alkynyl group, a C<sub>3-8</sub>cycloalkyl group or a C<sub>3-8</sub>cycloalkyl-C<sub>1-5</sub>alkyl group, and

Ar is an aryl or heteroaryl group unsubstituted or substituted with 1 to 3 substituents which may

be the same or different and are selected from halogen atoms,  $C_{1-5}$ alkyl groups,  $C_{1-5}$ alkoxy groups,  $C_{1-5}$ alkylthio groups, trifluoromethyl group, trifluoromethoxy group and groups represented by the formula  $-N(R^{15})R^{16}$  (wherein each of  $R^{15}$  and  $R^{16}$ , which may be the same or different, is a hydrogen atom or a  $C_{1-5}$ alkyl group); or a pharmaceutically acceptable salt thereof or its hydrate.

2. The tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof or its hydrate according to Claim 1, which is a compound represented by the formula [IV]:

wherein Het is as defined above, and m is 0 or 1.

3. The tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof or its hydrate according to Claim 2, which is a compound represented by the formula [V]:

$$R^{5}$$
 $R^{5}$ 
 $R^{5$ 

wherein  $R^4$ ,  $R^5$ ,  $R^6$ ,  $R^7$ , Ar and m are as defined above.

4. The tetrahydropyridino heterocyclic derivative or a pharmaceutically acceptable salt thereof or its hydrate according to Claim 3, wherein m in the

formula [V] is 0.

5. The tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof or its hydrate according to Claim 4, which is a compound represented by the formula [VI]:

wherein each of  $R^{18}$ ,  $R^{19}$  and  $R^{20}$ , which may be the same or different, is a hydrogen atom, a methyl group, a fluorine atom or a chlorine atom, and each of  $X^5$ ,  $X^6$  and  $X^7$ , which may be the same or different, is a hydrogen atom, a methyl group, a chlorine atom, a trifluoromethyl group or a trifluoromethoxy group.

6. The tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof or its hydrate according to Claim 5, which is a compound represented by the formula [VII]:

$$H_2NCO$$
 $A$ 
 $N$ 
 $CH_3$ 
 $X^8$ 
 $X^8$ 
 $X^8$ 
 $X^9$ 
 $X^9$ 
 $X^9$ 
 $X^9$ 
 $X^9$ 
 $X^9$ 

wherein  $R^{18}$ ,  $R^{19}$  and  $R^{20}$  are as defined above, and each of  $X^8$  and  $X^9$ , which may be the same or different, is a chlorine atom, a trifluoromethyl group or a trifluoro-

methoxy group.

7. The tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof or its hydrate according to Claim 6, which is a compound represented by the formula [VIII]:

$$H_2NCO$$
 $A$ 
 $CH_3$ 
 $CH_3$ 

wherein  $X^9$  is as defined above, and  $R^{21}$  is a hydrogen atom, a chlorine atom or a methyl group.

8. The tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof or its hydrate according to Claim 2, which is a compound represented by the formula [IX]:

wherein  $R^4$ ,  $R^5$ ,  $R^6$ , Ar and m are as defined above.

- 9. The tetrahydropyridino heterocyclic derivative or a pharmaceutically acceptable salt thereof or its hydrate according to Claim 8, wherein m in the formula [IX] is 0.
- 10. The tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof

or its hydrate according to Claim 9, which is a compound represented by the formula [X]:

wherein each of  $R^{22}$  and  $R^{23}$ , which may be the same or different, is a hydrogen atom or a methyl group, and each of  $X^{10}$ ,  $X^{11}$  and  $X^{12}$ , which may be the same or different, is a hydrogen atom, a chlorine atom, a bromine atom, a methoxy group, a methylthio group or a trifluoromethyl group.

11. The tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof or its hydrate according to Claim 9, which is a compound represented by the formula [XI]:

$$H_2NCO$$
 $A$ 
 $N$ 
 $X^{13}$ 
 $X^{14}$ 
 $X^{14}$ 
 $X^{14}$ 
 $X^{15}$ 
 $X^{14}$ 
 $X^{15}$ 
 $X^{14}$ 
 $X^{15}$ 
 $X^{15}$ 
 $X^{15}$ 
 $X^{15}$ 
 $X^{15}$ 
 $X^{15}$ 
 $X^{15}$ 

wherein X<sup>13</sup> is a chlorine atom or a bromine atom, X<sup>14</sup> is a chlorine atom, a bromine atom or a trifluoromethyl group, and X<sup>15</sup> is a hydrogen atom, a chlorine atom, a bromine atom, a methoxy group, a methylthio group or a trifluoromethyl group.

12. An antagonist against CRF receptors,

88

comprising a tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof or its hydrate according to any one of Claims 1 to 11, as an active ingredient.

13. Use of a tetrahydropyridino heterocyclic derivative, a pharmaceutically acceptable salt thereof or its hydrate according to any one of Claims 1 to 11, as an antagonist against CRF receptors.

International application No.

## PCT/JP01/05806

A. CLASSIFICATION OF SUBJECT MATTER			
Int.Cl7 C07D401/04,401/14,417/04,471/04,487/04,495/04,498/04,513/04,A61K31/4365,4			
439,4709,4725,506,517,519,53,5377,A61P43/00,9/00,25/00,29/00 According to International Patent Classification (IPC) or to both national classification and IPC			
B. FIELDS SEARCHED			
	ocumentation searched (classification system followed by	elessification symbols)	
Int.Cl7 C	07D401/04,401/14,417/04,471/04,48 39,4709,4725,506,517,519,53,5377,	7/04,495/04,498/04,513/04	
Documentati	on searched other than minimum documentation to the ex	tent that such documents are included in the	fields searched
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)			
CAPLUS, REGISTRY (STN)			
	·	•	
C. DOCUMENTS CONSIDERED TO BE RELEVANT			
Category*	Citation of document, with indication, where ap	ppropriate, of the relevant passages	Relevant to claim No.
PX	WO 00/53604 A1 (TAISHO PHAE		1-12
	CO.,LTD.) 14.Sep.2000(14.0	9.00) &	
	JP 2001-151777 A		
A	JP 11-335373 A(TAISHO PHAE	MACEUTICAL	1-12
	CO.,LTD.) 7.Dec.1999(07.12		
	00 /40 COO 31 /m3 TGWO DW3 D		. 10
A	WO 98/42699 A1(TAISHO PHAE CO.,LTD.) 1.Oct.1998(01.10		1-12
	AU 9865175 A & JP 11-22856	•	
	& CN 1257491 A & US 618778	1 A	•
	JP 11-335376 A(TAISHO PHAE	Macentoteat.	1-12
A	CO.,LTD.) 7.Dec.1999(07.12		1-12
			•
A	JP 2000-86663 A(TAISHO PHA		1-12
	CO.,LTD.) 28.Mar.2000(28.0	3.00) : Family None	
	,		
<u> </u>	r documents are listed in the continuation of Box C.	See patent family annex.	
<ul> <li>Special categories of cited documents:</li> <li>"A" document defining the general state of the art which is not considered to be of particular relevance</li> <li>"Begin and the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</li> </ul>			
"E" earlier application or patent but published on or after the international "X" document of particular relevance; the claimed invention cannot be			
"L" document which may throw doubts on priority claim(s) or which is step when the document is taken alone cited to establish the publication date of another citation or other "y" document of particular relevance: the claimed invention cannot be			
special reason (as specified)  "O" document referring to an oral disclosure, use, exhibition or other means  "O" document referring to an oral disclosure, use, exhibition or other means			
	nt published prior to the international filing date but later than rity date claimed		
Date of the a	actual completion of the international search	Date of mailing of the international search	ch report
	27.08.01	11	09.01
Name and m	ailing address of the ISA/JP	Authorized officer	4P 9159
	Japan Patent Office	TOMINAGA Tamotsu 🗓	Seal
3-4-3 Kası	migaseki Chiyoda-ku Tokyo 100-8915. Japan	Telephone No. +81-3-3581-1101 E	xt. 3490

## INTERNATIONAL SEARCH REPORT

International application No.
PCT/JP01/05806

Box I	Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This inter	rnational search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1.	Claims Nos.: 13 because they relate to subject matter not required to be searched by this Authority, namely: The subject matter of claim 13 relates to a method for treatment of the human body by therapy.
2.	Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3.	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II	Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This Inter	mational Searching Authority found multiple inventions in this international application, as follows:
1.	As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4.	No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark o	The additional search fees were accompanied by the applicant's protest.  No protest accompanied the payment of additional search fees.